

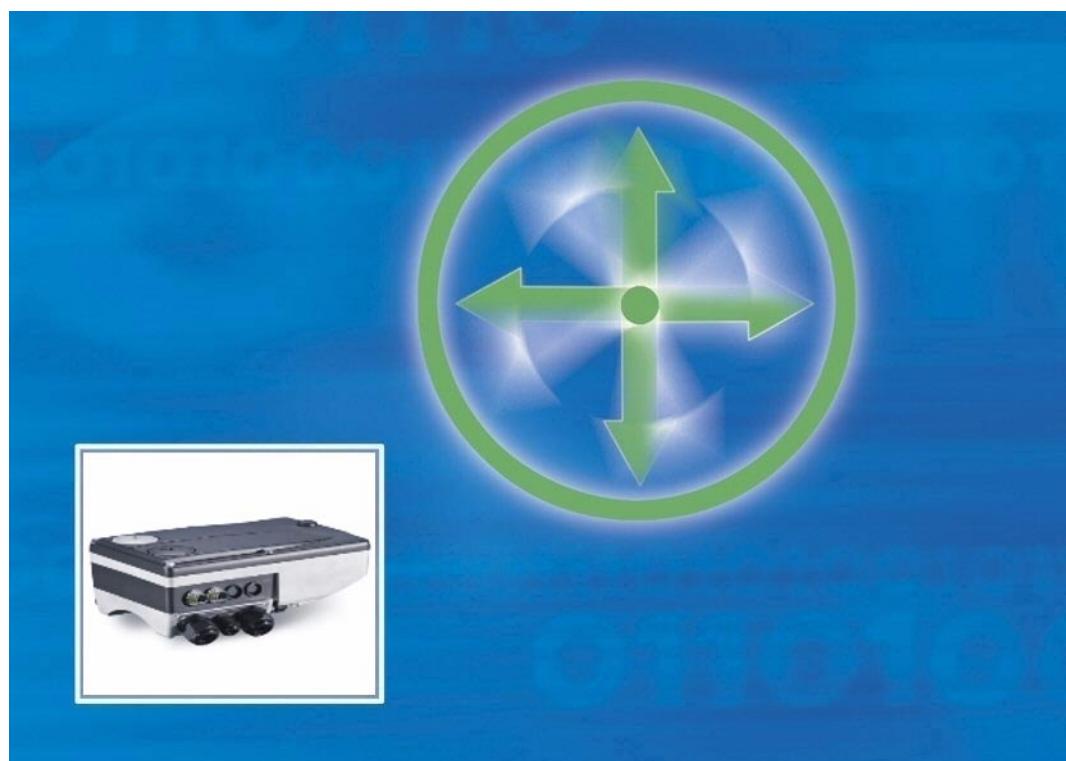
EDS84DMOTPBUS  
13395078

# L-force Communication



Communication Manual

## 8400 motec



E84DGFCPxxx

PROFIBUS Communication Unit

Lenze



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### 1 About this documentation

#### Contents

This documentation exclusively contains descriptions of the PROFIBUS bus system for the Inverter Drive 8400 motec.



#### Note!

This documentation supplements the **mounting instructions** and the **hardware manual "Inverter Drives 8400 motec"** supplied with the controller.

The properties and functions of the PROFIBUS for Inverter Drives 8400 motec are described in detail.

Typical applications are explained with the help of examples.

This documentation also contains ...

- ▶ the most important technical data for PROFIBUS communication;
- ▶ Information on the installation and commissioning of the PROFIBUS network;
- ▶ Information on the PROFIBUS data transfer;
- ▶ Information on monitoring functions and troubleshooting and fault elimination.

The theoretical concepts are only explained to the level of detail required to understand the function of the PROFIBUS communication with Inverter Drives 8400 motec.

Depending on the software version of the controller and on the version of the »Engineer« software installed, the screenshots in this documentation may vary from the »Engineer« depiction.

This documentation does not describe the software of other manufacturers. No responsibility is taken for corresponding information given in this documentation. Information on how to use the software can be obtained from the documents of the host (master).

All brand names used in this documentation are trademarks of their respective owners.



#### Tip!

Detailed information about PROFIBUS can be found on the website of the PROFIBUS user organisation:

[www.profibus.com](http://www.profibus.com)

## Target group

This documentation is intended for all persons who plan, install, commission and maintain the networking and remote servicing of a machine.



### Tip!

Information about and software updates for Lenze products can be found in the download area at:

[www.Lenze.com](http://www.Lenze.com)

## Validity information

The information given in this documentation is valid for the following devices:

Product series	Type designation	Device variant
Inverter Drives 8400 motec	E84DGFCPxNx	PROFIBUS
Communication unit PROFIBUS	E84DGFCPxJx	PROFIBUS + Safety

► [Features and variants \(15\)](#)

# Communication manual 8400 motec PROFIBUS

About this documentation

Document history

## 1.1 Document history

Version			Description
1.0	09/2010	TD17	First edition
2.0	01/2011	TD17	<ul style="list-style-type: none"><li>• <a href="#">DIP switch settings</a> ( 31) corrected.</li><li>• »Engineer« screenshots updated.</li></ul>
3.0	11/2011	TD17	<ul style="list-style-type: none"><li>• General revision</li><li>• <a href="#">Digital and analog input information</a> ( 40) supplemented.</li><li>• Description of code <a href="#">C13887</a> (from version 02.00) supplemented.</li></ul>

### Your opinion is important to us!

These instructions were created to the best of our knowledge and belief to give you the best possible support for handling our product.

If you have suggestions for improvement, please e-mail us to:

[feedback-docu@Lenze.de](mailto:feedback-docu@Lenze.de)

Thank you for your support.

Your Lenze documentation team

## 1.2

## Conventions used

This manual uses the following conventions to distinguish between different types of information:

Type of information	Writing	Examples/notes
<b>Numbers</b>		
Decimal	Standard notation	Example: 1234
Hexadecimal	0x[0 ... 9, A ... F]	Example: 0x60F4
Binary • Nibble	In inverted commas Point	Example: '100' Example: '0110.0100'
Decimal separator	Point	The decimal point is always used. Example: 1234.56
<b>Text</b>		
Program name	» «	PC software Example: Lenze »Engineer«
Control element	<b>Bold</b>	The <b>OK</b> button... / The <b>Copy</b> command... / The <b>Properties</b> tab... / The <b>Name</b> input field...
Hyperlink	<u>Underlined</u>	Optically highlighted reference to another topic. Can be activated with a mouse-click in this documentation.
<b>Symbols</b>		
Page reference	(  9)	Optically highlighted reference to another page. Can be activated with a mouse-click in this documentation.
Step-by-step instructions		Step-by-step instructions are indicated by a pictograph.

# Communication manual 8400 motec PROFIBUS

About this documentation

Terminology used

## 1.3 Terminology used

Term	Meaning
Controller	Lenze frequency inverter of the "Inverter Drives 8400 motec" product series
Standard device	
Drive unit Communication unit Wiring unit	<p>The controller 8400 motec consists of the following modules: "Drive unit", "communication unit" and "wiring unit".</p> <ul style="list-style-type: none"><li>• The drive unit is available in various power classes.</li><li>• The communication unit is available in the following versions:<ul style="list-style-type: none"><li>– No fieldbus</li><li>– AS-i option</li><li>– CANopen option</li><li>– PROFIBUS option</li><li>– PROFINET option</li><li>– EtherCAT option</li></ul></li><li>• The wiring unit provides flexible connection options for an easy integration into the power supply of the machine.</li></ul>
»Engineer«	Lenze PC software supporting you during the "Engineering" process (parameterisation, diagnostics, and configuration) throughout the entire life cycle, i.e. from planning to maintenance of the machine commissioned.
Code	Parameter by means of which you can parameterise or monitor the controller. In common parlance, this term is also referred to as an "index".
Subcode	If a code contains more than one parameter, these parameters are stored in "subcodes". In this documentation a slash "/" is used as a separator between code and subcode (e.g. "C00118/3"). In common parlance, this term is also referred to as a "subindex".
Lenze setting	These are settings the device is preconfigured with ex works.
Basic setting	
HW	Hardware
SW	Software

## 1.4

### Notes used

The following signal words and symbols are used in this documentation to indicate dangers and important information:

#### Safety instructions

Structure of the safety instructions:



#### Pictograph and signal word!

(characterise the type and severity of danger)

#### Note

(describes the danger and informs how to prevent dangerous situations)

Pictograph	Signal word	Meaning
	Danger!	<b>Danger of personal injury through dangerous electrical voltage</b> Reference to an imminent danger that may result in death or serious personal injury if the corresponding measures are not taken.
	Danger!	<b>Danger of personal injury through a general source of danger</b> Reference to an imminent danger that may result in death or serious personal injury if the corresponding measures are not taken.
	Stop!	<b>Danger of property damage</b> Reference to a possible danger that may result in property damage if the corresponding measures are not taken.

#### Application notes

Pictograph	Signal word	Meaning
	Note!	Important note to ensure trouble-free operation
	Tip!	Useful tip for easy handling
		Reference to other documents

# Communication manual 8400 motec PROFIBUS

Safety instructions

General safety and application instructions

## 2 Safety instructions



### Note!

Always observe the specified safety measures to avoid severe injury to persons and damage to property!

Always keep this documentation to hand in the vicinity of the product during operation.

### 2.1 General safety and application instructions



### Danger!

If you disregard the following basic safety measures, this can cause severe injury to persons and damage to material assets.

- ▶ Lenze drive and automation components ...
  - must only be used as directed.  
    ► [Application as directed \(□ 14\)](#)
  - must never be commissioned in the event of visible damage.
  - must never be technically modified.
  - must never be commissioned before they have been completely mounted.
  - must never be operated without the covers required.
  - can - depending on their degree of protection - have live, movable or rotating parts during and after operation. Surfaces can be hot.
- ▶ For Lenze drive components ...
  - use only the accessories approved.
  - use only original spare parts from the manufacturer.
- ▶ Observe all specifications given in the attached and associated documentation.
  - This is the precondition for safe and trouble-free operation and for achieving the product features specified.  
    ► [Features and variants \(□ 15\)](#)
  - The procedural notes and circuit details described in this document are only proposals. It is up to the user to check whether they can be adapted to the particular applications. Lenze does not take any responsibility for the suitability of the procedures and circuit proposals described.

- ▶ Only qualified personnel may work with and on Lenze drive and automation components. According to IEC 60364 and CENELEC HD 384, these are persons ...
  - who are familiar with the installation, assembly, commissioning and operation of the product.
  - who have the corresponding qualifications for their work.
  - who know all regulations for the prevention of accidents, directives and laws applicable on site and are able to apply them.

## 2.2 Device- and application-specific safety instructions

- ▶ During operation, the communication unit must be connected to the wiring unit and the drive unit.
- ▶ With external voltage supply, always use a separate power supply unit, safely separated to EN 61800-5-1 in every control cabinet ("SELV" / "PELV").
- ▶ Only use cables that correspond to the given specifications.
  - ▶ [Bus cable specification \(25\)](#)



### Documentation for "Inverter Drives 8400 motec", control system, system/machine

All other measures prescribed in this documentation must also be implemented. Observe the safety instructions and application notes specified in the documentation.

## 2.3 Residual hazards

### Device protection

- ▶ The communication unit contains electronic components that can be damaged or destroyed by electrostatic discharge.
  - ▶ [Installation \(20\)](#)

# Communication manual 8400 motec PROFIBUS

Product description

Application as directed

## 3 Product description

### 3.1 Application as directed

The communication unit PROFIBUS ...

- ▶ is a unit that can only be used in conjunction with the following modules:

Product series	Type designation
Inverter Drives 8400 motec <b>Drive unit</b>	E84DGDVxxxxxxxx
Inverter Drives 8400 motec <b>Wiring unit</b>	E84DGVNxx

- ▶ is a device intended for use in industrial power systems.
- ▶ may only be operated under the operating conditions specified in this documentation.
- ▶ may only be used in PROFIBUS networks.
- ▶ can also be used without being connected to the PROFIBUS network.

**Any other use shall be deemed inappropriate!**

## 3.2

**Features and variants**

The communication unit PROFIBUS is available in the following versions:

Product series	Type designation	Features				
		Enclosure IP 65	PROFIBUS M12	I/O: Terminal	I/O: M12	Safety
Inverter Drives 8400 motec <b>Communication unit PROFIBUS</b>	E84DGFCPANP	●	●	●		
	E84DGFCP9NP	●	●		●	
	E84DGFCPAJP	●	●	●		●
	E84DGFCP9JP	●	●		●	●

- The PROFIBUS communication unit is ...
  - mounted on the wiring unit (E84DGVNxx);
  - supplied internally via the drive unit (E84DGDVxxxxxxxx) or externally via a separate voltage source.
- The I/O connections can be brought into the device via M12 connectors or cable glands.
- Devices without integrated safety system (safety option) have no analog input and no relay output.
- The integrated safety system of the E84DGFCPxJx communication units can be used on machines for the protection of persons.
- Support of the parameter data channel DRIVECOM (DP-V0), PROFIDrive (DP-V1) in preparation
- Exchange of up to 8 process data words per direction
- Bus coupling via remote bus according to the RS485 standard
- Automatic detection of the baud rate (9.6 kbps to 12 Mbps)
- Setting of the station address is possible via DIP switch or code.
- Communication with the Lenze »Engineer« (access to all Lenze parameters) is executed via the diagnostic interface of the drive unit.

**Hardware manual "Inverter Drives 8400 motec"**

Here you will find detailed information on the integrated safety system (safety option).

**Software manual / »Engineer« online help "Inverter Drives 8400 motec"**

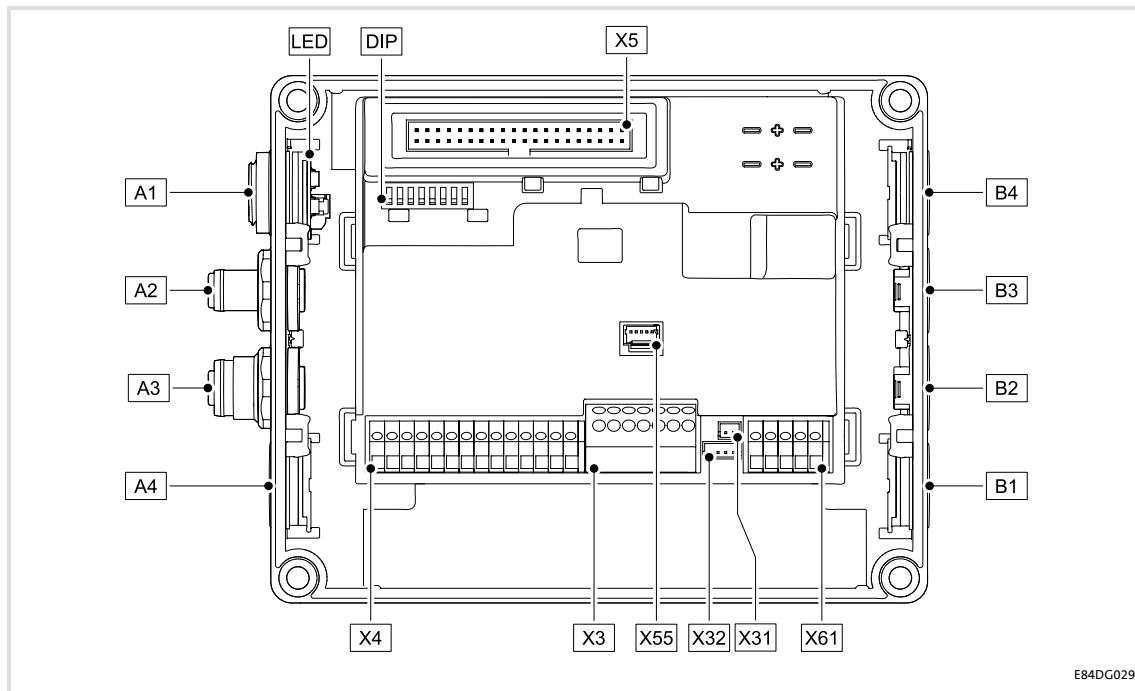
Here you will find detailed information on how to configure the safety system (safety option).

# Communication manual 8400 motec PROFIBUS

## Product description

### Connections and interfaces

#### 3.3 Connections and interfaces



[3-1] Communication unit PROFIBUS

Pos.	Description
DIP	DIP switch ► <a href="#">Possible settings via DIP switch (§ 30)</a>
A1 / LED	Position of LEDs for PROFIBUS status display ► <a href="#">LED status displays (§ 72)</a>
A2	PROFIBUS input (M12 male, 5-pin) ► <a href="#">PROFIBUS connection (§ 26)</a>
A3	PROFIBUS output (M12 female, 5-pin) ► <a href="#">PROFIBUS connection (§ 26)</a>
A4	Positions for more freely designable inputs and outputs: <ul style="list-style-type: none"><li>• Digital inputs</li><li>• Digital output</li><li>• Analog input (only for E84DGFCPxJx)</li><li>• Relay output (only for E84DGFCPxJx)</li><li>• Connection of safety system "Safety Option" (only for E84DGFCPxJx)</li></ul>
B1 ... B4	Terminal strips for wiring the connections at A4 and B1 ... B4
X3 / X4 / X61	Terminal strips for wiring the connections at A4 and B1 ... B4
X5	Plug connector for connection to the drive unit
X31	Plug connector for wiring the PROFIBUS input at A2
X32	Plug connector for wiring the PROFIBUS output at A3
X55	Plug connector for wiring the LEDs at A1

- ▶ On delivery, the PROFIBUS connections and the LEDs for the PROFIBUS status displays are already mounted and wired:
  - PROFIBUS input to plug connector X31
  - PROFIBUS output to plug connector X32
  - LEDs to plug connector X55
- ▶ It is also possible to connect the PROFIBUS and other inputs and outputs (e.g. digital inputs) via the positions A1 ... A4 and B1 ... B4.
- ▶ For the connections, 5-pin M12 connectors or - alternatively - cable glands (cable cross-section max. 1.0 mm<sup>2</sup>, AWG 18) can be used.
- ▶ The M12 connectors, cable glands and prefabricated system cables can be obtained from diverse manufacturers.
- ▶ Wire the M12 connectors or cable glands used to the corresponding contacts of the terminal strips/plug connectors X3, X4 and X61.



## Hardware manual "Inverter Drives 8400 motec"

Observe the notes and wiring instructions given in the documentation.

# Communication manual 8400 motec PROFIBUS

Technical data

General data and operating conditions

## 4 Technical data



### Hardware manual "Inverter Drives 8400 motec"

Here you will find the **ambient conditions** and information on the **electromagnetic compatibility (EMC)** that also apply to the communication unit.

### 4.1 General data and operating conditions

Area	Values
Order designation	<ul style="list-style-type: none"><li>E84DGFCPxNx (PROFIBUS)</li><li>E84DGFCPxJx (PROFIBUS + Safety)</li></ul>
Communication profile	<ul style="list-style-type: none"><li>PROFIBUS DP-V0 (DRIVECOM)</li><li>PROFIBUS DP-V1 (PROFIdrive), from SW version 2.0</li></ul>
Standards / specifications	<ul style="list-style-type: none"><li>IEC 61158 / EN 50170</li><li>IEC 61784</li></ul>
Communication medium	RS485
Interface for communication	<ul style="list-style-type: none"><li>PROFIBUS input: M12 pins, 5-pole, B-coded</li><li>PROFIBUS output: M12 socket, 5-pole, B-coded</li></ul>
Max. cable length	1200 m (depending on the selected baud rate, the used cable type and hardware (repeaters))
Bus termination	Bus terminating resistors are required at the first and last PROFIBUS node (implemented in the connector of the bus cable)
Network topology	<ul style="list-style-type: none"><li>Line (without repeater)</li><li>Tree/line (with repeater)</li></ul>
Type of station	PROFIBUS slave
Number of slave stations	<ul style="list-style-type: none"><li>Max. 31 (without repeater)</li><li>Max. 125 (with repeater)</li></ul>
PNO identification number	0xA89
Baud rate for cable type A (EN 50170)	9.6 kbps ... 12 Mbps (automatic detection)
External voltage supply	<ul style="list-style-type: none"><li>U = 24 V DC (20 V - 0 % ... 29 V + 0 %)</li><li>I<sub>max</sub> = 400 mA</li></ul>
Conformities, approvals	<ul style="list-style-type: none"><li>CE</li><li>UR / cUR</li></ul>

## 4.2

### Protocol data

Area	Values
Process data words (PCD)	1 ... 8 words (16 bits/word)
Cyclic parameter data channel (DP-V0)	4 words
Acyclic parameter data channel (DP-V1)	Max. 240 bytes
PROFIBUS user data length	1 ... 8 words process data channel + 4 words parameter data channel

## 4.3

### Communication time

The communication time is the time between the start of a request and the arrival of the corresponding response.

The communication times in a PROFIBUS network depend on ...

- ▶ the processing time in the controller;
- ▶ the transmission delay time (baud rate / telegram length);
- ▶ the nesting depth of the network.

#### Processing time in the controller

Data	Processing time
Process data	Approx. 2 ms update cycle <ul style="list-style-type: none"><li>+ 0 ... 1 ms processing time in the module</li><li>+ 1 ... x ms application task runtime of the technology application used (tolerance)</li></ul>
Parameter data	Approx. 30 ms + 20 ms tolerance (typical) <ul style="list-style-type: none"><li>• For some codes, the processing time may be longer (see software manual/»Engineer« online help "Inverter Drives 8400 motec").</li></ul>

There are no interdependencies between parameter data and process data.

## 5 Installation



### Stop!

#### Electrostatic discharge

Electronic components within the communication unit can be damaged or destroyed by electrostatic discharge.

#### Possible consequences:

- The communication unit is defective.
- Communication via the fieldbus is not possible or faulty.
- I/O signals are faulty.
- The safety function is faulty.

#### Protective measures

- Discharge electrostatic charges before touching the communication unit.

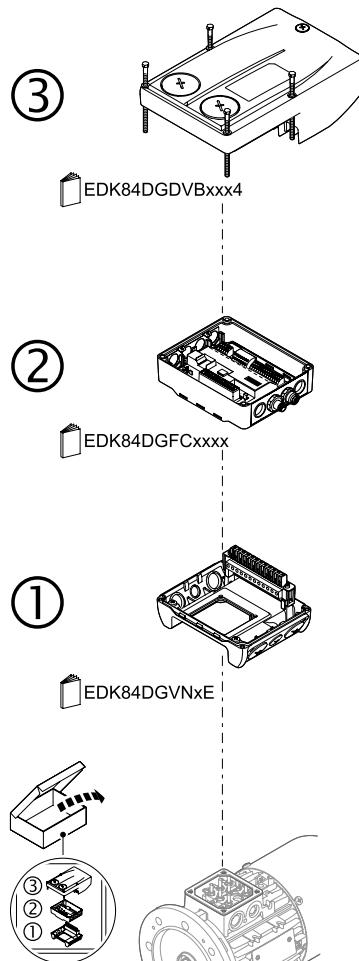
## 5.1 Mechanical installation



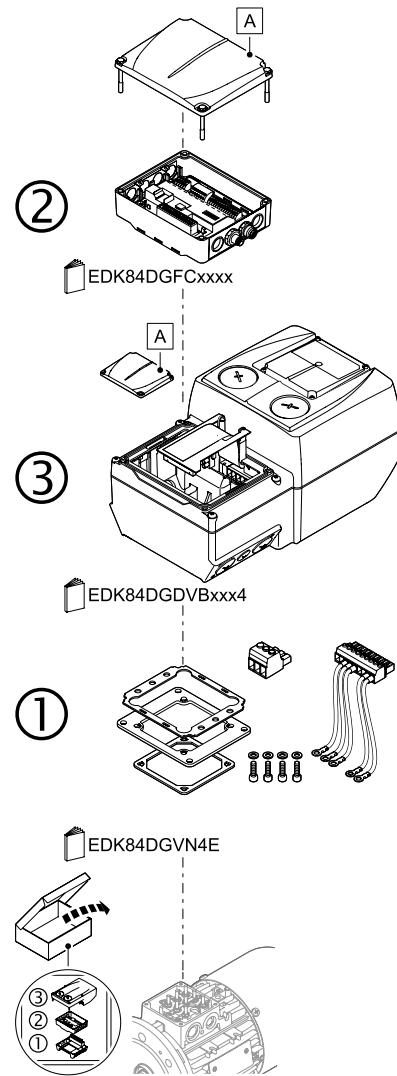
### "Inverter Drives 8400 motec" mounting instructions

Here you will find detailed information on the installation.

**0.37 ... 3.0 kW**



**4.0 ... 7.5 kW**



[5-1] Mechanical installation of the 8400 motec components

#### Legend for fig. [5-1]

1	Drive unit
2	Communication unit
3	Wiring unit
A	Cover of the drive unit
EDK84DG...	Mounting instructions of the drive unit, communication unit, wiring unit

# Communication manual 8400 motec PROFIBUS

Installation

Electrical installation

## 5.2 Electrical installation



### Hardware manual "Inverter Drives 8400 motec"

Here you will find detailed information about ...

- the digital and analog inputs/outputs;
- the relay output;
- the integrated safety system (safety option);
- the wiring of the connections.

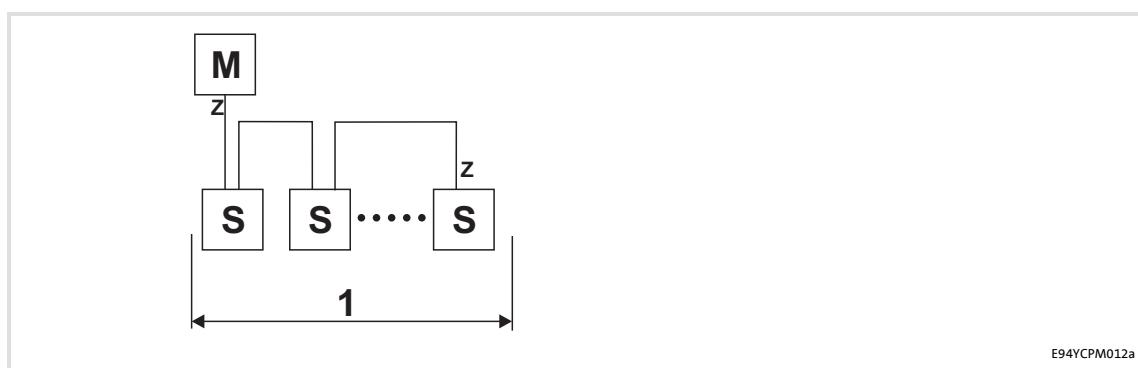
Observe the notes and wiring instructions given in the documentation.

### 5.2.1 Network topology

The following examples show two simple RS485 networks.

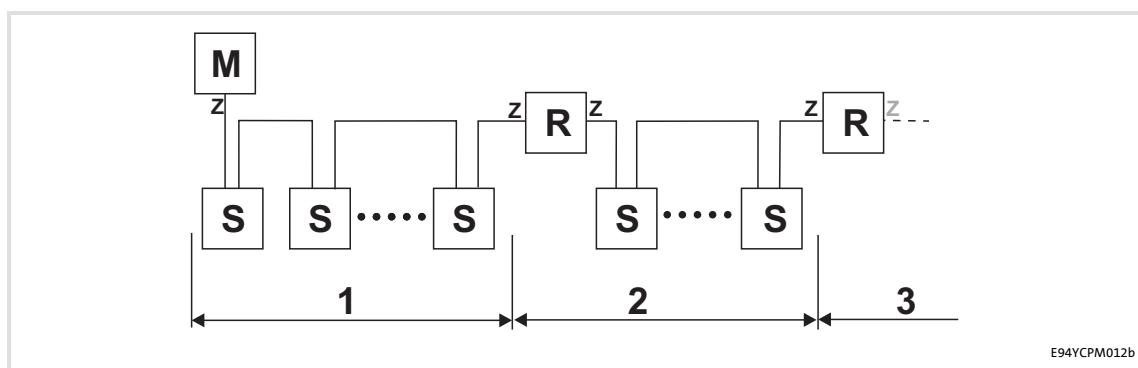
Every segment of the network must be terminated at both ends. The bus terminators of the PROFIBUS are marked with a "Z" in the below examples.

With a RS485 network of only one segment, the PROFIBUS master (M) with the integrated bus terminating resistor starts the bus. The bus must be terminated by means of a bus terminating resistor at the last PROFIBUS station (S).



[5-2] RS485 network with one segment

An RS485 network consisting of several segments contains repeaters (R) for connecting the segments. The repeaters are provided with integrated bus terminating resistors.



[5-3] RS485 network with a repeater

If no repeater is to be used at the end of the segment, the bus must be terminated by means of a bus terminating resistor at the last station (S). The bus termination is supplied by this station.

An external supply of the communication unit provides for a supply of the bus termination independent of the supply of the controller.

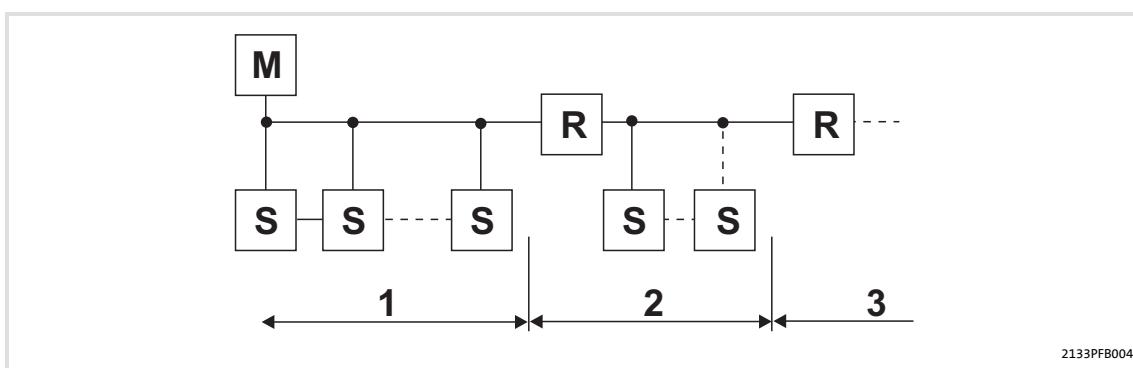


### Note!

The bus terminator must always be supplied. Otherwise, the bus can get unstable.

- ▶ [Bus termination \(§ 24\)](#)
- ▶ [External voltage supply \(§ 27\)](#)

### Number of stations



[5-4] Number of stations

Segment	Master (M)	Slave (S)	Repeater (R)
1	1	31	-
	2	30	-
2	-	30	1
3	-	30	1



### Tip!

Repeaters do not have a station address. When calculating the maximum number of stations, they reduce the number of stations by 1 on each side of the segment.

Repeaters can be used to build up line and tree topologies. The maximum total bus system expansion depends on ...

- the baud rate used;
- the number of repeaters used.

# Communication manual 8400 motec PROFIBUS

Installation

Electrical installation

## 5.2.2 Bus termination

The PROFIBUS must be terminated by means of a bus terminating resistor at the first and last physical station.

In the case of the communication unit, the bus terminating resistor can only be installed externally at the M12 connector. This has the advantage that an installed resistor is visible when the device is closed.



### Note!

- The PROFIBUS connections (input and output) must be installed in an enclosed manner. Please use either a connection cable, an enclosed bus terminator connector (M12 male, 4-pin, B-coded) or a cap.
- Connection cables or bus terminator connectors are offered by several cable manufacturers (e.g. Lapp or Turck).
- If you want to disconnect individual bus stations, ensure that the bus terminators at the cable ends remain active. Otherwise, the bus may become unstable.
- Please observe that the bus termination is not active any longer if ...
  - the bus terminator connector has been disconnected;
  - the mains supply of the drive unit and the external 24V supply of the communication unit have been switched off at the same time.

## 5.2.3 Bus cable specification

**Note!**

Only use cables that correspond to the given specifications of the PROFIBUS user organisation.

Area	Values
Cable resistance	135 ... 165 Ω/km, (f = 3 ... 20 MHz)
Capacitance per unit length	≤ 30 nF/km
Loop resistance	< 110 Ω/km
Core diameter	> 0.64 mm
Core cross-section	> 0.34 mm <sup>2</sup>
Cores	Twisted in pairs, insulated and shielded

**Bus cable length**

The bus cable length depends on the baud rate used:

Baud rate	Length
9.6 ... 93.75 kbps	1200 m
187.5 kbps	1000 m
500 kbps	400 m
1500 kbps	200 m
3000 ... 12000 kbps	100 m

**Note!**

The baud rate depending of the data volume, cycle time and number of stations should only be selected as high as required for the application.

**Tip!**

For high baud rates, we recommend taking the use of optical fibres into consideration.

Advantages of optical fibres:

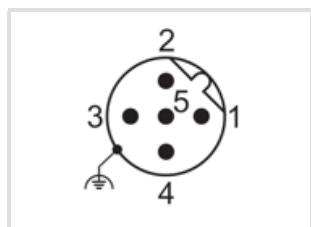
- External electromagnetic interferences have no effect on the transmission path.
- Bus lengths of several kilometres are also possible with higher baud rates. The bus length is ...
  - independent of the baud rate;
  - dependent on the optical fibre used.

# Communication manual 8400 motec PROFIBUS

Installation

Electrical installation

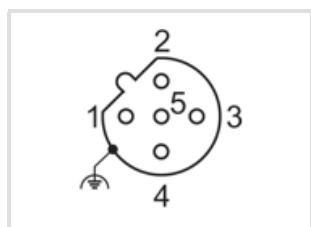
## 5.2.4 PROFIBUS connection



- ▶ PROFIBUS input: M12 pins, 5-pole, B-coded
- ▶ Wiring at terminal strip X31

**PROFIBUS input**

Pin	Signal	Description
1	-	Not assigned
2	RxD/TxD-N (A)	Data line A (received/transmitted data, minus)
3	-	Not assigned
4	RxD/TxD-P (B)	Data line B (received/transmitted data, plus)
5	-	Not assigned



- ▶ PROFIBUS output: M12 socket, 5-pole, B-coded
- ▶ Wiring at terminal strip X32

**PROFIBUS output**

Pin	Signal	Description
1	P5V2	5 V DC / 30 mA (bus termination)
2	RxD/TxD-N (A)	Data line A (received/transmitted data, minus)
3	M5V2	Data ground (ground to 5 V)
4	RxD/TxD-P (B)	Data line B (received/transmitted data, plus)
5	-	Not assigned (shield connection via housing)

## 5.2.5 External voltage supply

- ▶ By means of the external voltage supply, PROFIBUS communication for commissioning can be established, and the data of the digital and analog inputs can be queried.
- ▶ Furthermore the external voltage supply serves to maintain PROFIBUS communication if the main supply fails.
- ▶ The digital inputs RFR, DI1 ... DI5 and the analog input can continue to be evaluated.
- ▶ The external voltage supply is done via the terminals 24E and GND of the terminal strip X3.
- ▶ Permissible voltage (DC) / max. current:
  - $U = 24 \text{ V DC} (20 \text{ V } - 0 \% \dots 29 \text{ V } + 0 \%)$
  - $I_{\max} = 400 \text{ mA}$
- ▶ Access to parameters of a device that is disconnected from the mains is not possible.



**Hardware manual "Inverter Drives 8400 motec"**

Here you can find detailed information on how to wire the communication unit.

## 6 Commissioning

During commissioning, plant-specific data such as motor parameters, operating parameters, responses, and parameters for fieldbus communication are defined for the controller. Lenze devices use codes for this purpose.

The codes of the controller and for communication are saved to the memory module in a non-volatile data set.

In addition, there are codes for diagnosing and monitoring the stations.

► [Parameter reference](#) (81)

### 6.1 Before initial switch-on



#### Stop!

Before switching on the controller for the first time, check ...

- the entire wiring for completeness, short circuit and earth fault.
- whether the bus system is terminated through a bus terminating resistor at the first and last physical bus station.

► [Bus termination](#) (24)

## 6.2 Configuring the host (master)

For communication with the controller, you have to configure the host (master) first.

### Configuration for the host (master) and the DP-V0 parameter data channel

For the configuration of the PROFIBUS, the PROFIBUS device description file of the Inverter Drive 8400 motec must be read into the master.

The device description file is available on Lenze's website in the "Services & Downloads" area at:

[www.Lenze.com](http://www.Lenze.com)

The following language variants of the device description file can be used:

- ▶ LENZE84D.GSD (source file, English)
- ▶ LENZE84D.GSG (German)
- ▶ LENZE84D.GSE (English)

### Defining the user data length

The user data length is defined during the initialisation phase of the master.

The communication unit PROFIBUS supports the configuration of max. 8 process data words (max. 16 bytes).

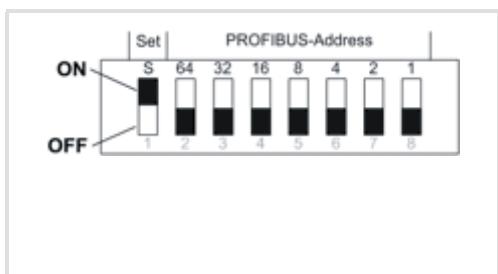
The user data lengths for process input data and process output data are the same.

# Communication manual 8400 motec PROFIBUS

Commissioning

Possible settings via DIP switch

## 6.3 Possible settings via DIP switch



The DIP switches serve to ...

- ▶ [Setting the station address \(31\)](#)  
(switches: 1 ... 64)
- ▶ [Receiving the station address via the master \(30\)](#) (switch: S)

Lenze setting: all switches in OFF position



### Note!

- The DIP switches can only be accessed when the drive unit is detached from the communication unit. Loosen the four fixing screws at the drive unit. **Observe the notes in the mounting instructions.**
- Switch off the voltage supply of the controller and the external supply of the communication unit before starting with the disassembly of the drive unit.
- The DIP switches are only read in when the device is switched on.

### 6.3.1 Receiving the station address via the master

Set the DIP switch **S = OFF**, in order to receive the station address automatically via the master.

- ▶ The station address active at the PROFIBUS is displayed in [C13864](#).
- ▶ The settings of the DIP switches **1 ... 64** have no effect.

### 6.3.2 Setting the station address

If there are several networked PROFIBUS stations, the station addresses must differ from each other.

The station address can be set via the DIP switches **1 ... 64** or via the »Engineer« with code [C13899](#).

If the station address is to be set via [C13899](#), the DIP switches **1 ... 64** must be set to OFF.



#### Note!

- The valid address range is 0 ... 126 (max. 125 slaves).
- If all **DIP switches 64 ... 1 = ON**, the address saved last will be used.

#### DIP switch settings

DIP switch								Station address
S	64	32	16	8	4	2	1	
OFF	...	...	...	...	...	...	...	Autom. via master
ON	OFF	Value from <a href="#">C13899</a>						
ON	OFF	OFF	OFF	OFF	OFF	OFF	ON	1
ON	...	...	...	...	...	...	...	...
ON	ON	ON	ON	ON	ON	ON	OFF	126
ON	ON	ON	ON	ON	ON	ON	ON	Address saved last

The package labelling indicates the valencies of the individual DIP switches for setting the station address.

Example:

DIP switch	64	32	16	8	4	2	1
Switch position	OFF	OFF	ON	OFF	ON	ON	ON
Value	0	0	16	0	4	2	1
Station address	= sum of the valencies = <b>16 + 4 + 2 + 1 = 23</b>						

- ▶ The current address set with the switches is displayed in [C13920](#).
- ▶ The station address active at the PROFIBUS is displayed in [C13864](#).
- ▶ [DIP switch positions for setting the station address](#) (§ 93)

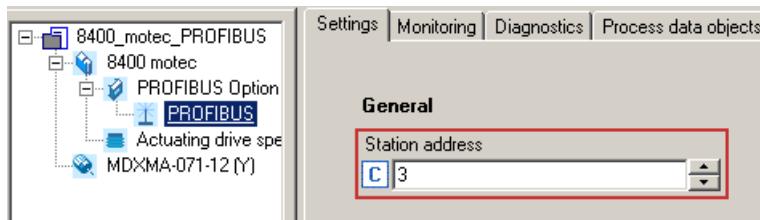
# Communication manual 8400 motec PROFIBUS

Commissioning

Possible settings via DIP switch

## Setting the station address via the »Engineer«

In the »Engineer«, the station address can be set via the **Settings** tab.



- ▶ Impermissible addresses are indicated in red in the **Station address** input field (code [C13899](#)).
- ▶ Save the changed settings with the device command **C00002/11** (save all parameter sets).

## 6.4 Initial switch-on

### Establishing communication

- ▶ To establish a communication, the controller must be supplied with mains voltage.
- ▶ By means of the external voltage supply it is possible to maintain PROFIBUS communication if the main supply fails.
  - ▶ [External voltage supply \(27\)](#)
- ▶ All parameters (codes) and DIP switch settings are read in at mains connection.
- ▶ If an error occurs during this process, the "CE04: MCI communication error" error message (error no. 01.0127.00002) is output.
- ▶ The settings of the DIP switches determine whether the station address is selected automatically by the PROFIBUS master or via code [C13899](#).
  - ▶ [Possible settings via DIP switch \(30\)](#)

### 7

## Data transfer

The PROFIBUS master and the controller communicate through the exchange of data telegrams via PROFIBUS. The user data area of the data telegram contains parameter data or process data. In the controller, different communication channels are assigned to the parameter data and process data.

### Communication channels

- ▶ The process data channel transmits process data.
  - The process data serve to control the drive controller.
  - The host (master) can directly access the process data. In the PLC, for instance, the data are directly assigned to the I/O area.
  - Process data are not saved in the controller.
  - Process data are transferred cyclically between the host (master) and the controllers (slaves) (permanent exchange of current input / output data).
  - Process data are, for instance, setpoints, actual values, control words and status words.
  - The Inverter Drive 8400 motec can exchange a maximum of 8 process data words (16 bits/word) per direction.
  - In addition to the process data, digital and analog input information can also be queried. These signals are set permanently to 2 additional data words which must be parameterised correspondingly in the HW manager.

▶ [Digital and analog input information \(□ 40\)](#)



### Note!

Observe the direction of the information flow!

- Process input data (Rx data):
  - Process data from the controller (slave) to the master
- Process output data (Tx data):
  - Process data from the master to the controller (slave)

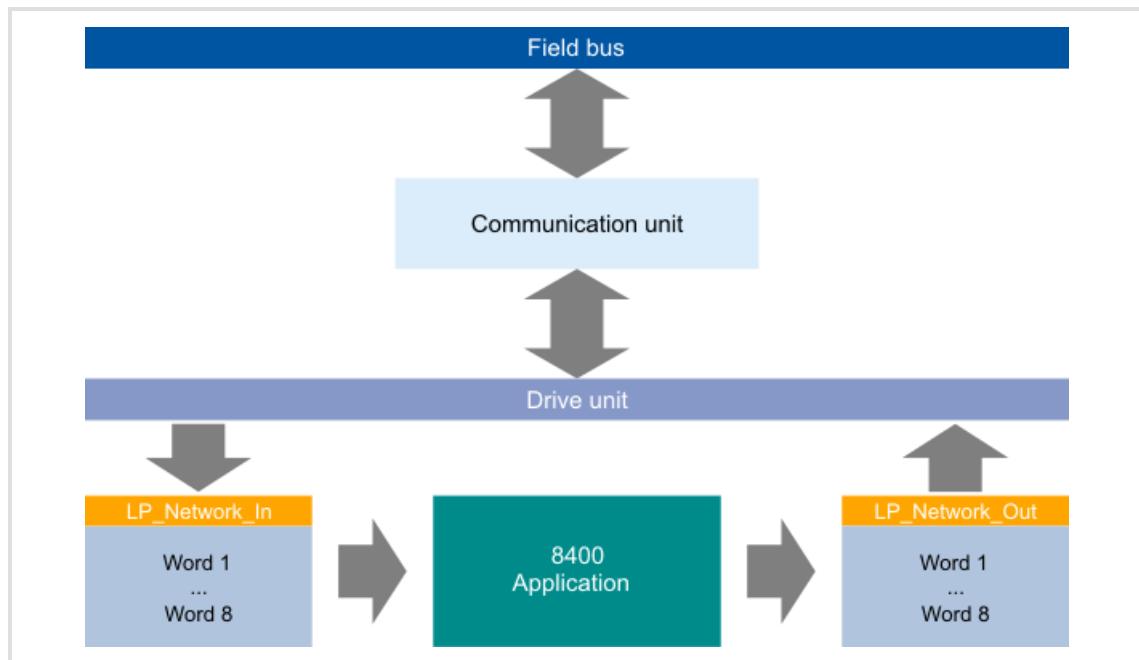
- ▶ The parameter data channel serves to transfer parameter data.
  - The parameter data channel provides access to all Lenze codes.
  - In general, the parameter data transfer is not time-critical.
  - Parameter data are, for instance, operating parameters, motor data and diagnostic information.
  - Parameter changes must be stored via code **C00002** of the Inverter Drive 8400 motec.

## 8 Process data transfer

### 8.1 Access to process data / PDO mapping

Process data are transferred via the MCI/CAN interface.

- ▶ Max. 8 words (16 bits/word) per direction can be exchanged.
- ▶ The process data are accessed via the port blocks **LP\_Network\_In** and **LP\_Network\_Out**. These port blocks are also called process data channels.
- ▶ The port/function block interconnection of the process data objects (PDO) takes place via the Lenze »Engineer«.



[8-1] External and internal data transfer between bus system, controller, and application



**Software manual / »Engineer« online help "Inverter Drives 8400 motec"**

Here you will find detailed information on port blocks and port/function block interconnection in the »Engineer«.

# Communication manual 8400 motec PROFIBUS

Process data transfer

Port interconnection of the process data objects (PDO)

## 8.2 Port interconnection of the process data objects (PDO)



### Note!

The »Engineer« screenshots shown on the following pages are only examples for the setting sequence and the resulting screens.

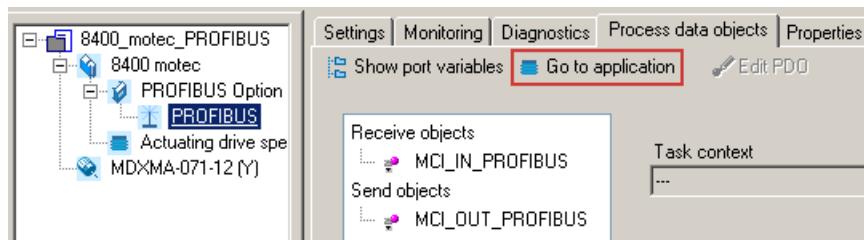
Depending on the software version of the controller and on the version of the »Engineer« software installed, the screenshots may vary from your »Engineer« depiction.

The preconfigured port interconnection of the process data objects is activated by setting code **C00007 = 40: Network (MCI/CAN)**.

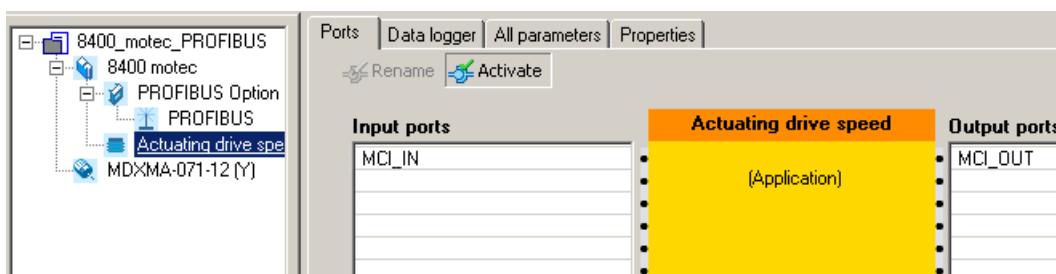


### How to freely configure the port interconnection in the »Engineer«:

1. Go to Process data objects tab and click Go to application.



2. The Ports tab displays the port blocks MCI\_IN and MCI\_OUT.

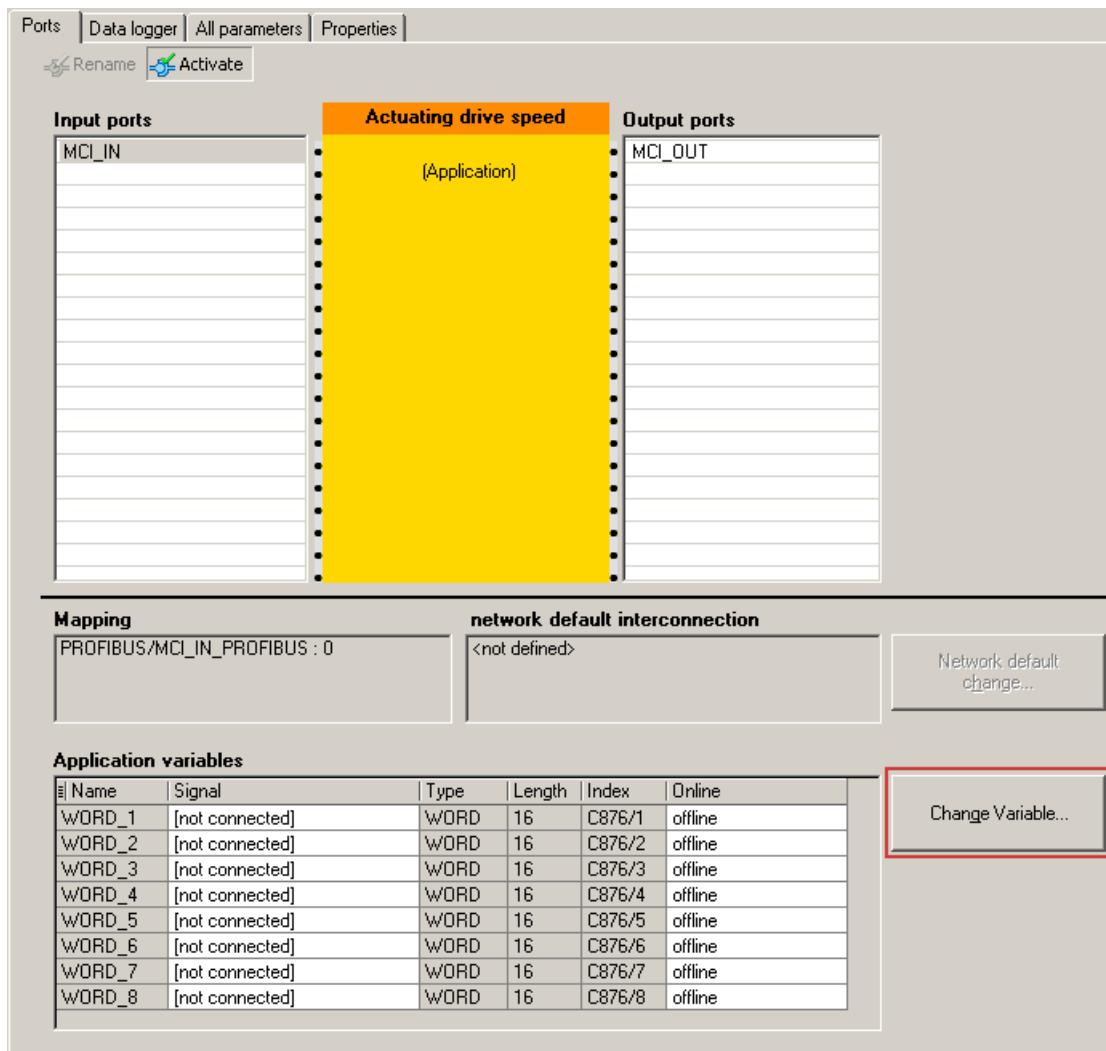


# Communication manual 8400 motec PROFIBUS

Process data transfer

Port interconnection of the process data objects (PDO)

3. Click the port to be configured and press the **Change Variable...** button.

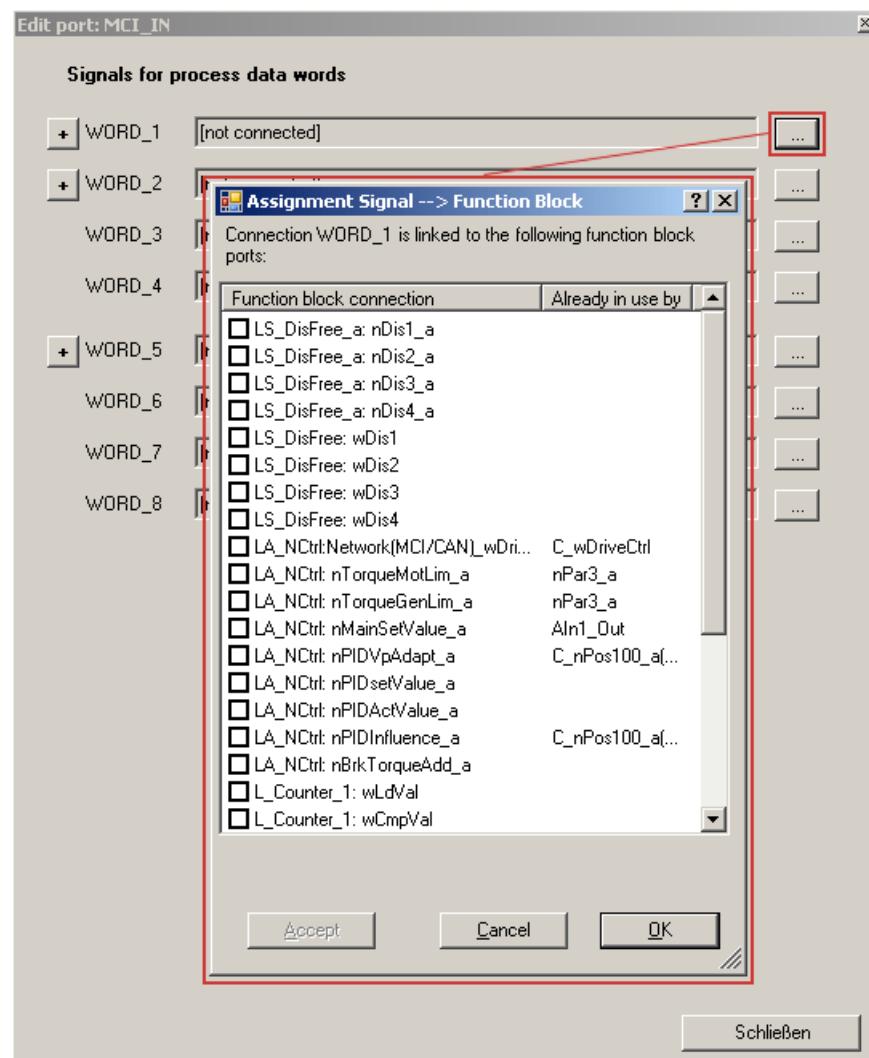


# Communication manual 8400 motec PROFIBUS

## Process data transfer

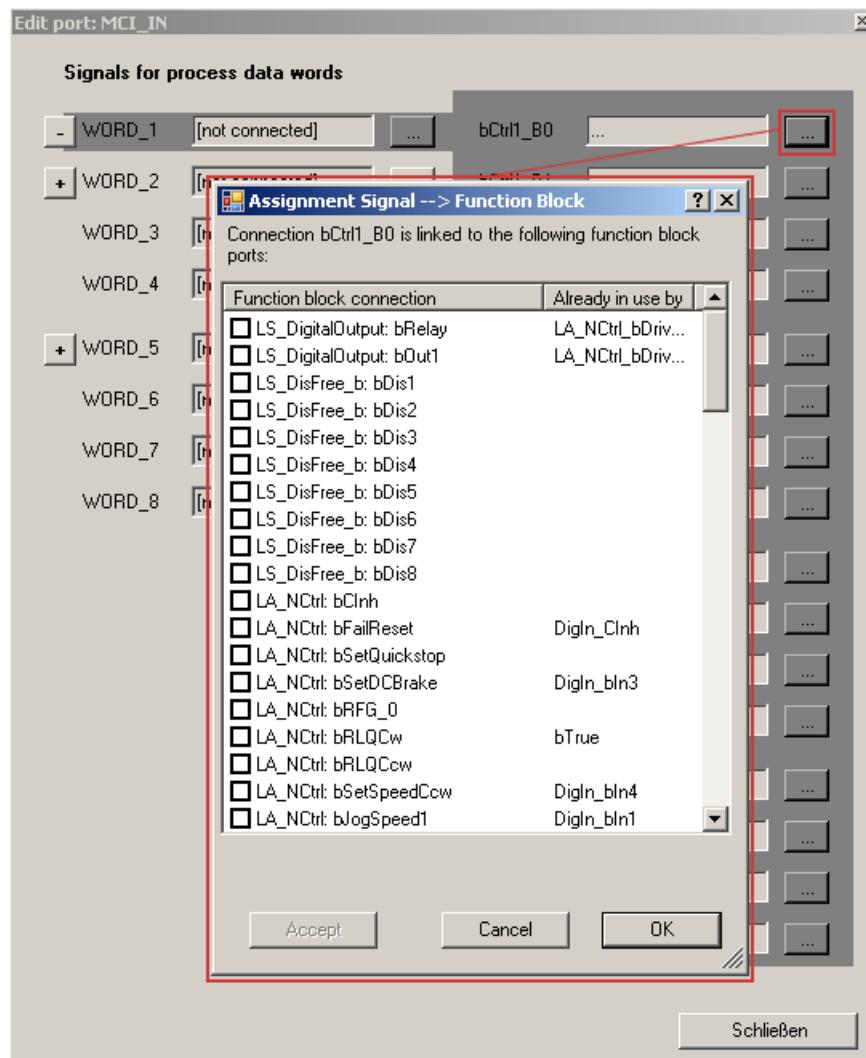
### Port interconnection of the process data objects (PDO)

4. Via the **[...]** button, you can assign signals to the process data words in the *Assignment Signal --> Function Block* dialog box.  
→ Select the signals and then confirm the selection with the **OK** button.



For some process data words, you can also assign signals to the individual bits via the and buttons.

→ Select the signals and then confirm the selection with **OK**.



The current interconnection is only displayed if the following control mode has been set in code **C00007 = 40: Network (MCI/CAN)**.

# Communication manual 8400 motec PROFIBUS

Process data transfer

Digital and analog input information

## 8.3 Digital and analog input information

In addition to the process data, digital and analog input information can also be queried. The signals are set permanently to 2 additional data words which must be parameterised correspondingly in the HW manager.

Word	Bit	Function	Values / states
1	0	Analog input value (0 ... 10 V)	10 V = 1000 <sub>dec</sub> (1111101000 <sub>bin</sub> )
	...		
	9		
	10	Digital input 3	0: Closed / not active 1: Open / active
	11	Digital input 4	0: Closed / not active 1: Open / active
	12	Digital input 5	0: Closed / not active 1: Open / active
	13	Reserved	
	14	I/O status	0: I/O data are invalid. 1: I/O data are valid.
	15	Drive status	0: Controller is 'offline'. 1: Controller ist 'online'.
	0	RFR (controller enable)	0: Controller is enabled. 1: Controller is not enabled (inhibited).
	1	Digital input 1	0: Closed / not active 1: Open / active
	2	Digital input 2	0: Closed / not active 1: Open / active
	3	Digital input 3	0: Closed / not active 1: Open / active
	4	Digital input 4	0: Closed / not active 1: Open / active
2	5	Digital input 5	0: Closed / not active 1: Open / active
	6	Reserved	
	...		
	13		
	14	I/O status	0: I/O data are invalid. 1: I/O data are valid.
	15	Drive status	0: Controller is 'offline'. 1: Controller ist 'online'.

## 9 Parameter data transfer

The PROFIBUS communication unit supports the cyclic and acyclic transmission of parameter data:

- ▶ Cyclic DP-V0 parameter data are based on the DRIVECOM profile.  
If the DP-V0 parameter data channel is active, it additionally occupies 4 words of the input and output data.
- ▶ The acyclic DP-V1 parameter data are based on the PROFIDrive profile (PROFIDrive (DP-V1) in preparation)

### 9.1 Addressing of the parameter data

The parameter data are addressed via codes which are listed in a code table in this documentation and in the corresponding documentation of your controller.

- ▶ [Parameter reference](#) (81)

#### Addressing of Lenze parameters

In the case of the DP-V0 parameter data channel, the parameters of a device are not addressed directly via Lenze code numbers, but via indices (bytes 3 + 4) and subindices (byte 2).

- ▶ The conversion is made via an offset (24575 / 0xFFFF):
  - PROFIBUS-Index<sub>dec</sub> = 24575 - Lenze code numbers
  - PROFIBUS-DP index<sub>hex</sub> = 0xFFFF - Lenze code number<sub>hex</sub>
- ▶ Example of C00105 (quick stop deceleration time):
  - PROFIBUS-Index<sub>dec</sub> = 24575 - 105 = 24470
  - PROFIBUS-DP index<sub>hex</sub> = 0xFFFF - 0x69 = 0x5F96
- ▶ The parameter values are entered into the user data (bytes 5 to 8) of the telegram.

# Communication manual 8400 motec PROFIBUS

Parameter data transfer

DRIVECOM parameter data channel (DP-V0)

## 9.2 DRIVECOM parameter data channel (DP-V0)

The DRIVECOM parameter data channel (DP-V0) ...

- ▶ enables the parameterisation and diagnostics of the controller.
- ▶ provides access to all Lenze parameters (codes).
- ▶ additionally occupies 4 words (16 bits/word) of the input and output data words in the master.
- ▶ is identical for both transmission directions.

### 9.2.1 Telegram structure (overview)

The telegram of the parameter data channel consists of a total of 8 bytes:

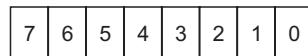
Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
Service	Subindex	Index High byte	Index Low byte	Data 4 / Error 4	Data 3 / Error 3	Data 2 / Error 2	Data 1 / Error 1

The individual bytes are described in detail in the following subchapters.

## 9.2.2 Byte 1: Service

Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
Service	Subindex	Index High byte	Index Low byte	Data 4 / Error 4	Data 3 / Error 3	Data 2 / Error 2	Data 1 / Error 1

### Request and response control for the parameter data channel



[9-1] Method of counting for bits 0 ... 7

#### Bit 0 ... 2: Request

Read/write request from the master to the controller

000	No request
001	Read request ► <a href="#">Reading parameter data from the controller (§ 44)</a>
010	Write request (write data to the controller) ► <a href="#">Reading parameter data from the controller (§ 44)</a>
100	Data transfer abort by the master ► <a href="#">Data transfer abort by the master (§ 45)</a>

#### Bit 3

Reserved

#### Bit 4/5: Data length

Data length ≤ 4 bytes in the telegram bytes 5 ... 8 (data 1 ... 4 / error 1 ... 4)

00	1 byte
01	2 bytes
10	3 bytes
11	4 bytes

#### Bit 6: Handshake

Indicates a new request.

- The state of this (toggle) bit is changed by the master for every new request.
- The controller copies the bit into its response telegram.

#### Bit 7: Status

Status information from the controller to the master when sending the request confirmation.

- This status bit informs the master whether the request has been carried out without errors.

0	Request completed without errors.
1	Request not completed because of an error. • The status bit set indicates that the telegram is an "error telegram". The data of bytes 5 ... 8 (data/error) must be interpreted as an error message. ► <a href="#">Error codes (§ 48)</a>

# Communication manual 8400 motec PROFIBUS

Parameter data transfer

DRIVECOM parameter data channel (DP-V0)

## 9.2.2.1 Reading parameter data from the controller

### General procedure:

1. Define the user data area of the controller, i.e. define the location of the DP user data in the host (observe manufacturer-specific information).
2. Enter the address of the required parameter in the "Index" and "Subindex" fields (DP output data).
3. Request in the service byte = read request.
  - The handshake bit in the service byte must be changed (DP output data).
4. Check whether the handshake bit in the service byte is the same for the DP input data and the DP output data.
  - If the handshake bit is the same, the response has been received.
  - It is useful to implement a time monitoring tool.
5. Check whether the status bit in the service byte is set:
  - Status bit is not set: The "Data/Error" field contains the required [Parameter value \(data\) \(47\)](#).
  - Status bit is set: The read request has not been executed correctly. The "Data/Error" field contains the [Error codes \(48\)](#).

## 9.2.2.2 Writing parameter data to the controller

### General procedure:

1. Define the user data area of the controller, i.e. define the location of the DP user data in the host (observe manufacturer-specific information).
2. Enter the address of the required parameter in the "Index" and "Subindex" fields (DP output data).
3. Enter the parameter value in the "Data/Error" field.
4. Request in the service byte = write request.
  - The handshake bit in the service byte must be changed (DP output data).
5. Check whether the handshake bit in the service byte is the same for the DP input data and the DP output data.
  - If the handshake bit is the same, the response has been received.
  - It is useful to implement a time monitoring tool.
6. Check whether the status bit in the service byte is set:
  - Status bit is not set: The write request has been executed correctly.
  - Status bit is set: The write request has not been executed correctly. The "Data/Error" field contains the [Error codes \(48\)](#).

### 9.2.2.3 Abort of data transfer by the controller

To abort the transfer, the error telegram is used.

- ▶ The error telegram is marked by a set status bit in the service byte.
- ▶ The telegram can either be the response to an "Initiate Read/Write Service" or to a "Read/Write Segment Service".

**Controller response in the event of an error:**

Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
Service	Subindex	Index High byte	Index Low byte	Data 4 / Error 4	Data 3 / Error 3	Data 2 / Error 2	Data 1 / Error 1
1t110000	SIDX	IDXH	IDXL	Error Class	Error code	Additional Code High	Additional Code Low

### 9.2.2.4 Data transfer abort by the master

The master can use this error telegram to abort a running segment transmission.

- ▶ The error telegram is marked by a set status bit in the service byte.
- ▶ The service byte also contains the request code "4" ( $100_{\text{bin}}$ ).
- ▶ Bit 4 and bit 5 in the service byte (data length) are without meaning.
- ▶ Additional information (subindex, index, error information) is not transmitted.

Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
Service	Reserved						
1txx0100	0	0	0	0	0	0	0

**Controller response in the case of correct execution:**

The controller confirms the error telegram of the master by also sending an error telegram.

- ▶ The error telegram is marked by a set status bit in the service byte.
- ▶ In the case of correct execution, the telegram contains the error information "0x00000000" in bytes 5 ... 8.
- ▶ Additional information (subindex, index) is not transmitted.

Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
Service	SIDX	IDXH	IDXL	Error Class	Error code	Additional Code High	Additional Code Low
1t110000	0	0	0	0	0	0	0

# Communication manual 8400 motec PROFIBUS

Parameter data transfer

DRIVECOM parameter data channel (DP-V0)

## 9.2.3 Byte 2: Subindex

Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
Service	Subindex	Index High byte	Index Low byte	Data 4 / Error 4	Data 3 / Error 3	Data 2 / Error 2	Data 1 / Error 1

Additional addressing via the subindex is required for those codes of the Inverter Drives 8400 motec that contain subcodes (see code table).

## 9.2.4 Bytes 3 + 4: Index

Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
Service	Subindex	Index High byte	Index Low byte	Data 4 / Error 4	Data 3 / Error 3	Data 2 / Error 2	Data 1 / Error 1

The parameter (Lenze code) is selected via these two bytes according to the formula:

- **Index = 24575 - Lenze code number**

(See also "[Addressing of Lenze parameters](#)" ([41](#)))

### Example:

The parameter C00105 (quick stop (QSP) deceleration time) is to be addressed:

- **Index = 24575 - 105 = 24470 = 0x5F96**
- The entries in bytes 3 + 4 for this example would be:

Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
Service	Subindex	0x5F	0x96	Data 4 / Error 4	Data 3 / Error 3	Data 2 / Error 2	Data 1 / Error 1

## 9.2.5 Bytes 5 ... 8: Parameter value / error information

Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
Service	Subindex	Index High byte	Index Low byte	Data 4 / Error 4	Data 3 / Error 3	Data 2 / Error 2	Data 1 / Error 1

The state of the status bit 7 in the service byte determines the meaning of this data field:

Status bit	Meaning of bytes 5 ... 8
0	Bytes 5 ... 8 contain the parameter value (data 1 ... 4). ► <a href="#">Parameter value (data) (47)</a>
1	Bytes 5 ... 8 contain an error message (error 1 ... 4) due to an invalid access. ► <a href="#">Error codes (48)</a>

**Parameter value (data)****Note!**

Strings or data blocks cannot be transmitted.

Depending on the data format, the length of the parameter value is between 1 and 4 bytes.

- Data are saved in the Motorola format, i.e. first the high byte (high word), then the low byte (low word):

Byte 5	Byte 6	Byte 7	Byte 8
High byte	Low byte	High byte	Low byte
	High word		Low word
Double word			

- Principle for the assignment of bytes 5 ... 8 with parameter values of different lengths:

Byte 5	Byte 6	Byte 7	Byte 8
Parameter value (length 1)	00	00	00
Parameter value (length 2)		00	00
Parameter value (length 4)			

# Communication manual 8400 motec PROFIBUS

Parameter data transfer

DRIVECOM parameter data channel (DP-V0)

## 9.2.6 Error codes

The following error messages may appear:

Byte 8	Byte 7	Byte 6	Byte 5	Meaning
Error 1	Error 2	Error 3	Error 4	
0x06	0x03	0x00	0x00	No right to access
0x06	0x05		0x11	Invalid subindex
0x06	0x05		0x12	Data length too large
0x06	0x05		0x13	Data length too small
0x06	0x07		0x00	Object does not exist
0x06	0x08		0x00	Data types do not comply with each other
0x08	0x00		0x00	Request cannot be executed
0x08	0x00		0x20	Request cannot be executed at the moment
0x08	0x00		0x22	Request cannot be executed due to the device status / The parameter can only be changed in the case of a controller inhibit
0x08	0x00		0x30	Out of value range
0x08	0x00		0x31	Parameter value too high
0x08	0x00		0x32	Parameter value too low
0x08	0x00		0x80	Hardware error

## 9.2.7 Telegram examples

### 9.2.7.1 Read request: Querying the heatsink temperature

The heatsink temperature of the controller is to be read.

- ▶ Code to be read: C00061
- ▶ Heatsink temperature: 43 °C

#### Byte 1: Service (request)

- ▶ Request = 0t110001<sub>bin</sub>
  - Bit 0 ... 2 = 001<sub>bin</sub> for read request
  - Bit 3 = 0 (reserved)
  - Bit 4/5 = 01<sub>bin</sub> for 2-byte data length (only relevant for the response telegram)
  - Bit 6 = handshake bit (t = status is changed in the response telegram)
  - Bit 7 = status bit (only relevant for the response telegram)

#### Byte 2: Subindex

- ▶ Subindex = 0 because code C00061 does not contain any subindices.

#### Bytes 3 + 4: Index

- ▶ Index = 24575 - code number = 24575 - 61 = 24514 = 0x5FC2
  - Byte 3 (high byte) = 0x5F
  - Byte 4 (low byte) = 0xC2

#### Bytes 5 ... 8: Data

- ▶ The response telegram contains the value of code C00061:
  - Data 3 + 4 = 43 [°C] x 1 (internal factor) = 43 = 0x002B

#### Result:

- ▶ Request telegram from master to drive:

Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
Service	Subindex	Index high byte	Index low byte	Data 4	Data 3	Data 2	Data 1
0x01	0x00	0x5F	0xC2	0x00	0x00	0x00	0x00
0t000001 <sub>bin</sub>	00000000 <sub>bin</sub>	01011111 <sub>bin</sub>	11000010 <sub>bin</sub>	00000000 <sub>bin</sub>	00000000 <sub>bin</sub>	00000000 <sub>bin</sub>	00000000 <sub>bin</sub>

Waiting for change of handshake bit 6 in service byte 1 of the response.

- ▶ Response telegram from drive to master (for correct execution):

Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
Service	Subindex	Index high byte	Index low byte	Data 4	Data 3	Data 2	Data 1
0x11	0x00	0x5F	0xC2	0x00	0x2B	0x00	0x00
0t010001 <sub>bin</sub>	00000000 <sub>bin</sub>	01011111 <sub>bin</sub>	11000010 <sub>bin</sub>	00000000 <sub>bin</sub>	00101011 <sub>bin</sub>	00000000 <sub>bin</sub>	00000000 <sub>bin</sub>

# Communication manual 8400 motec PROFIBUS

Parameter data transfer

DRIVECOM parameter data channel (DP-V0)

## 9.2.7.2 Write request: Setting the deceleration time for quick stop (QSP)

In the controller, the deceleration time for quick stop (QSP) is to be set to 50 ms.

- Code to be written: C00105

### Byte 1: Service (request)

- Request = 0t110010<sub>bin</sub>
  - Bit 0 ... 2 = 010<sub>bin</sub> for write request
  - Bit 3 = 0 (reserved)
  - Bit 4/5 = 11<sub>bin</sub> for 4-byte data length
  - Bit 6 = handshake bit (t = status is changed in the response telegram)
  - Bit 7 = status bit (only relevant for the response telegram)

### Byte 2: Subindex

- Subindex = 0 because code C00105 does not contain any subindices.

### Bytes 3 + 4: Index

- Index = 24575 - code number = 24575 - 105 = 24470 = 0x5F96
  - Byte 3 (high byte) = 0x5F
  - Byte 4 (low byte) = 0x96

### Bytes 5 ... 8: Data

- The parameter value of 0.05 s to be set is multiplied by the code-specific factor of "1000" and entered in the user data:
  - Data 1 ... 4 = 0.05 [s] × 1000 (internal factor) = 50 = 0x00000032

### Result:

- Request telegram from master to drive:

Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
Service	Subindex	Index high byte	Index low byte	Data 4	Data 3	Data 2	Data 1
0x72	0x00	0x5F	0x96	0x00	0x00	0x00	0x32
0t110010 <sub>bin</sub>	00000000 <sub>bin</sub>	01011111 <sub>bin</sub>	10010110 <sub>bin</sub>	00000000 <sub>bin</sub>	00000000 <sub>bin</sub>	00000000 <sub>bin</sub>	00110010 <sub>bin</sub>

Waiting for change of handshake bit 6 in service byte 1 of the response

- Response telegram from drive to master (for correct execution):

Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
Service	Subindex	Index high byte	Index low byte	Data 4	Data 3	Data 2	Data 1
0x40	0x00	0x5F	0x96	0x00	0x00	0x00	0x32
0t000000 <sub>bin</sub>	00000000 <sub>bin</sub>	01011111 <sub>bin</sub>	10010110 <sub>bin</sub>	00000000 <sub>bin</sub>	00000000 <sub>bin</sub>	00000000 <sub>bin</sub>	00110010 <sub>bin</sub>

## 9.3

### PROFIdrive parameter data channel (DP-V1)

Data communication with PROFIBUS DP-V0 is characterised by cyclic diagnostics and cyclic process data and parameter data transfer.

An optional service extension is the acyclic parameter data transfer of PROFIBUS DP-V1 (in preparation). This service does not impair the functionality of the standard services under PROFIBUS DP-V0.

PROFIBUS DP-V0 and PROFIBUS DP-V1 can be operated simultaneously in the same network. This enables the step-by-step expansion or modification of a system.

The services of PROFIBUS DP-V1 can be used by the class 1 master (PLC) and the class 2 master (diagnostics master, etc.).

The integration of the acyclic service into the fixed bus cycle depends on the corresponding configuration of the class 1 master:

- ▶ With configuration, a time slot is reserved.
- ▶ Without configuration the acyclic service is *appended* when a class 2 master acyclically accesses a DP-V1 slave.

#### Features

- ▶ Parameter number and subindex addresses with a width of 16 bits each.
- ▶ Several parameter requests can be combined to one request (multi-parameter request).
- ▶ There is always only one parameter request in process (no pipelining).
- ▶ A parameter request/response must fit into a data block (max. 240 bytes). Requests/responses cannot be split into several data blocks.
- ▶ No spontaneous messages are transferred.
- ▶ There are only acyclic parameter requests.
- ▶ Profile-specific parameters can be read independently of the slave state.

# Communication manual 8400 motec PROFIBUS

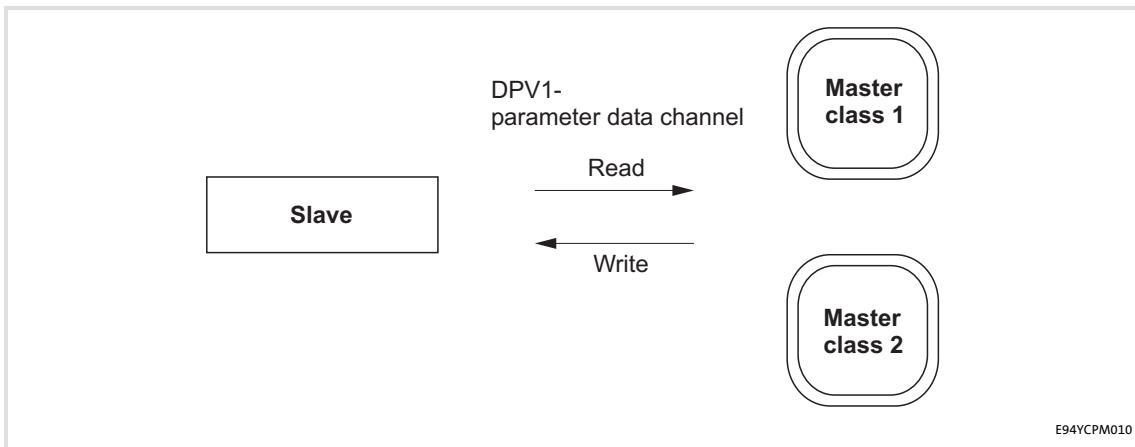
Parameter data transfer

PROFIdrive parameter data channel (DP-V1)

## 9.3.1 Connection establishment between master and slave

A class 1 master can always be used to request parameters from a slave if the slave is in the "Data\_Exchange" state.

In addition to the class 1 master, a class 2 master can establish a communication connection to the slave:

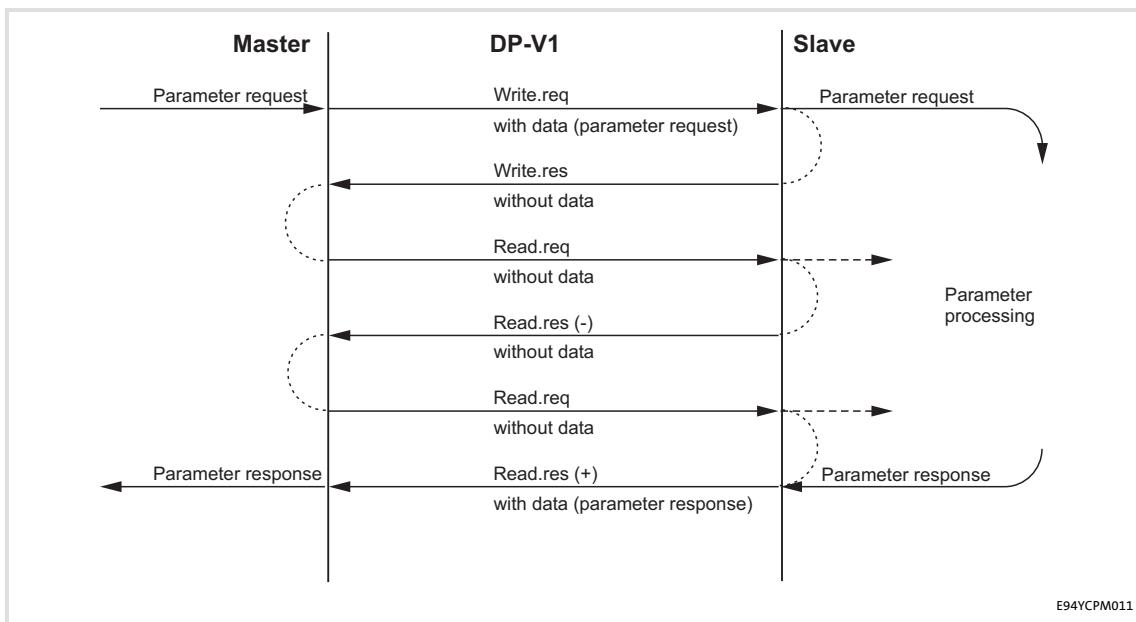


[9-2] Data communication via the DP-V1 parameter data channel

## 9.3.2 Acyclic data transfer

**Note!**

A parameter request refers to one or several parameter(s) (multi-parameter request).



[9-3] Transmission directions

**Explanation**

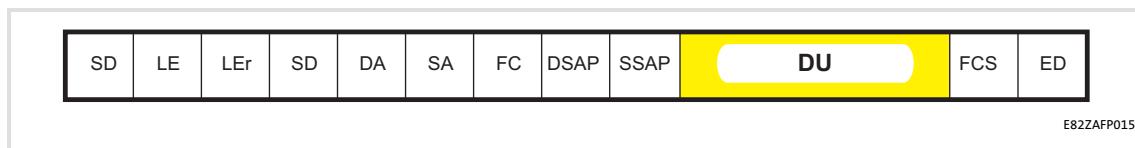
- ▶ A "Write.req" is used to pass the data set (DB47) to the slave in the form of a parameter request.
- ▶ With "Write.res" the master receives the confirmation for the receipt of the message.
- ▶ The master requests the response of the slave with "Read.req".
- ▶ The slave responds with "Read.res (-)" if processing has not yet been completed.
- ▶ After parameter processing, the parameter request is completed by transmitting the parameter response to the master with "Read.res (+)".

# Communication manual 8400 motec PROFIBUS

Parameter data transfer

PROFIdrive parameter data channel (DP-V1)

## 9.3.3 Telegram structure



[9-4] PROFIBUS data telegram

The data unit (DU) contains the DP-V1 header and the parameter request or the parameter response.

The following subchapters describe the parameter request and the parameter response in detail.



### Note!

The DP-V1 header consists of:

- Function identification
- Slot number
- Data set
- Length of the user data

Please refer to the corresponding PROFIBUS specification for further information on the DP-V1 header.

## Assignment of the user data depending on the data type

Depending on the data type used, the user data are assigned as follows:

Data type	Length	User data assignment				
		Byte 1	Byte 2	Byte 3	Byte 4	Byte ...
String	x bytes					
U8	1 byte			00		
U16	2 bytes	High byte	Low byte			
U32	4 bytes	High word		Low word		
		High byte	Low byte	High byte	Low byte	

### 9.3.3.1 Reading parameter data from the controller



#### Note!

- When a read request is processed, no parameter value is written to the slave.
- In the case of a multi-parameter read request, the parameter attribute, index, and subindex are repeated with the number "n" of the parameters requested.
- A read request must not exceed the maximum data length of 240 bytes.

#### Request header

Byte 1	Byte 2	Byte 3	Byte 4
Request reference	Request identification	Axis	Number of indices

Field	Data type	Values
Request reference	U8	This value is specified by the master
Request identification	U8	0x01: Request parameters for reading
Axis	U8	0x00 or 0x01
Number of indices	U8	0x"n" (n = number of parameters requested)

#### Parameter attribute

Byte 5	Byte 6
Attribute	Number of subindices

Field	Data type	Values
Attribute	U8	0x10: Value
Number of subindices	U8	0x00 (For array elements: Enter the number of array elements required.)

#### Index and subindex

Byte 7	Byte 8	Byte 9	Byte 10
Index		Subindex	
High byte	Low byte	High byte	Low byte

Field	Data type	Values
Index	U16	0x0001 ... 0xFFFF (1 ... 65535)
Subindex	U16	0x0001 ... 0xFFFF (1 ... 65535)

# Communication manual 8400 motec PROFIBUS

Parameter data transfer

PROFIdrive parameter data channel (DP-V1)

## 9.3.3.2 Response to a correctly executed read request



### Note!

Responses to a read request do not contain parameter attributes, indices and subindices.

#### Response header

Byte 1	Byte 2	Byte 3	Byte 4
Request reference (mirrored)	Response identification	Axis (mirrored)	Number of indices

Field	Data type	Values
Request reference	U8	Mirrored value of the parameter request
Response identification	U8	0x01: Parameter has been read
Axis	U8	0x00 or 0x01
Number of indices	U8	0x" <i>n</i> " ( <i>n</i> = number of parameters requested)

#### Parameter format

Byte 5	Byte 6
Format	Number of values

Field	Data type	Values
Format	U8	0x02: Integer8 0x03: Integer16 0x04: Integer32 0x05: Unsigned8 0x06: Unsigned16 0x07: Unsigned32 0x09: Visible string 0x0A: Octet string 0x40: Zero 0x41: Byte 0x42: Word 0x43: Double word
Number of values	U8	0x01 or number of requested subindices/parameters (with several subindices/parameters only the parameter value is repeated). In the case of string codes, the number of characters is entered here.

**Parameter value**

Byte 7	Byte 8	Byte 9	Byte 10
Value			
Field	Data type	Values	
Value	String	Any (length > 4 bytes possible)	
	U8	0x00 .... 0xFF	
	U16	0x0000 .... 0xFFFF	
	U32	0x0000 0000 .... 0xFFFF FFFF	

**9.3.3.3 Response to a read error****Note!**

In the case of a multi-parameter request, correct and possible faulty messages are summarised in one telegram. They have the following data contents:

- Correct message:
  - Format: data type of the value requested
  - Number of values: as described in chapter "[Reading parameter data from the controller](#)" ( 55).
  - Parameter value: value requested
- Faulty message
  - Format: 0x44
  - Number of values: 0x01 or 0x02
  - Error code without additional information (for number of values = 0x01) or
  - Error code with additional information (for number of values = 0x02)

A faulty access to a parameter "n" is indicated at the nth position in the response telegram of a multi-parameter request.

**Response header**

Byte 1	Byte 2	Byte 3	Byte 4
Request reference (mirrored)	Response identification	Axis (mirrored)	Number of indices

Field	Data type	Values
Request reference	U8	Mirrored value of the parameter request
Response identification	U8	0x81: Parameter has not been read <ul style="list-style-type: none"> <li>• The data in the bytes 7 + 8 must be interpreted as an error code.</li> </ul>
Axis	U8	0x00 or 0x01
Number of indices	U8	0x"n" (n = number of parameters requested)

# Communication manual 8400 motec PROFIBUS

Parameter data transfer

PROFIdrive parameter data channel (DP-V1)

## Parameter format

Byte 5	Byte 6
Format	Number of values

Field	Data type	Values
Format	U8	0x44: Error
Number of values	U8	0x01: Error code without additional information 0x02: Error code with additional information

## Error code

Byte 7	Byte 8	Byte 9	Byte 10
Error code		Additional information (if available)	
High byte	Low byte	High byte	Low byte

Field	Data type	Values
Error code	U16	0x0000 ... 0xFFFF
Additional information (if available)	U16	► <a href="#">Error codes (§ 63)</a>

### 9.3.3.4 Writing parameter data to the controller



#### Note!

When a multi-parameter write request is transferred, the ...

- Parameter attribute
- Index and subindex

and then the ...

- Parameter format
- Parameter value

... are repeated with the number "n" of the parameters addressed.

A write request must not exceed the maximum data length of 240 bytes.

## Request header

Byte 1	Byte 2	Byte 3	Byte 4
Request reference	Request identification	Axis	Number of indices

Field	Data type	Values
Request reference	U8	This value is defined by the master.
Request identification	U8	0x02: Write parameter
Axis	U8	0x00 or 0x01
Number of indices	U8	0x" <i>n</i> " ( <i>n</i> = number of parameters addressed)

## Parameter attribute

Byte 5	Byte 6
Attribute	Number of subindices

Field	Data type	Values
Attribute	U8	0x10: Value
Number of subindices	U8	0x00 (For array elements: Enter the number of array elements required.)

## Index and subindex

Byte 7	Byte 8	Byte 9	Byte 10
Index		Subindex	
High byte	Low byte	High byte	Low byte

Field	Data type	Values
Index	U16	0x0001 ... 0xFFFF (1 ... 65535)
Subindex	U16	0x0001 ... 0xFFFF (1 ... 65535)

# Communication manual 8400 motec PROFIBUS

Parameter data transfer

PROFIdrive parameter data channel (DP-V1)

## Parameter format

Byte 11	Byte 12
Format	Number of values

Field	Data type	Values
Format	U8	0x02: Integer8 0x03: Integer16 0x04: Integer32 0x05: Unsigned8 0x06: Unsigned16 0x07: Unsigned32 0x09: Visible string 0x0A: Octet string 0x40: Zero 0x41: Byte 0x42: Word 0x43: Double word
Number of values	U8	0x01 or number of written subindices/parameters (with several subindices/parameters only the parameter value is repeated). In the case of string codes, the number of characters is entered here.

## Parameter value

Byte 13	Byte 14	Byte 15	Byte 16
Value			

Field	Data type	Values
Value	String	any (length > 4 bytes possible)
	U8	0x00 .... 0xFF
	U16	0x0000 .... 0xFFFF
	U32	0x0000 0000 .... 0xFFFF FFFF

## 9.3.3.5 Response to a correctly executed write request

**Note!**

In the case of a multi-parameter request, correct and possible faulty messages are summarised in one telegram. They have the following data contents:

- Correct message
  - Format: 0x40
  - Number of values: 0x00
- Faulty message
  - Format: 0x44
  - Number of values: 0x01 or 0x02
  - Error code without additional information (for number of values = 0x01) or with additional information (for number of values = 0x02)

A faulty access to a parameter "n" is indicated at the nth position in the response telegram of a multi-parameter request.

**Response header**

Byte 1	Byte 2	Byte 3	Byte 4
Request reference (mirrored)	Response identification	Axis (mirrored)	Number of indices

Field	Data type	Values
Request reference	U8	Mirrored value of the parameter request
Response identification	U8	0x02: Parameter has been written
Axis	U8	0x00 or 0x01
Number of indices	U8	0xn (n = number of parameters addressed)

# Communication manual 8400 motec PROFIBUS

Parameter data transfer

PROFIdrive parameter data channel (DP-V1)

## 9.3.3.6 Response to a write error

### Response header

Byte 1	Byte 2	Byte 3	Byte 4
Request reference (mirrored)	Response identification	Axis (mirrored)	Number of indices

Field	Data type	Values
Request reference	U8	Mirrored value of the parameter request
Response identification	U8	0x82: Parameter has not been written <ul style="list-style-type: none"><li>• The data in the bytes 7 + 8 must be interpreted as an error code.</li></ul>
Axis	U8	0x00 or 0x01
Number of indices	U8	0x" <i>n</i> " ( <i>n</i> = number of parameters addressed)

### Parameter format

Byte 5	Byte 6
Format	Number of values

Field	Data type	Values
Format	U8	0x44: Error
Number of values	U8	0x01: Error code without additional information 0x02: Error code with additional information

### Error code

Byte 7	Byte 8	Byte 9	Byte 10
Error code		Additional information (if available)	
High byte	Low byte	High byte	Low byte

Field	Data type	Values
Error code	U16	0x0000 ... 0xFFFF
Additional information (if available)	U16	► <a href="#">Error codes (§ 63)</a>

## 9.3.4 Error codes

Error code	Description	Explanation	Additional information
0x0000	Impermissible parameter number	Access to unavailable parameter	-
0x0001	Parameter value cannot be changed	Change access to a parameter value that cannot be changed	Subindex
0x0002	Lower or upper value limit exceeded	Change access with value beyond the value limits	Subindex
0x0003	Faulty subindex	Access to unavailable subindex	Subindex
0x0004	No array	Access with subindex to non-indicated parameter	-
0x0005	Wrong data type	Change access with value that does not match the data type of the parameter	-
0x0006	No setting permitted (only resettable)	Change access with value unequal to 0 where this is not permitted	Subindex
0x0007	Description element cannot be changed	Change access to a description element that cannot be changed	Subindex
0x0008	Reserved	(PROFIdrive profile V2: PPO-Write requested in the IR is not available)	-
0x0009	Description data not available	Access to unavailable description (parameter value is available)	-
0x000A	Reserved	(PROFIdrive profile V2: Wrong access group)	-
0x000B	No parameter change rights	Change access without parameter change rights	-
0x000C	Reserved	(PROFIdrive profile V2: Wrong password)	-
0x000D	Reserved	(PROFIdrive profile V2: Text in the cyclic traffic cannot be read)	-
0x000E	Reserved	(PROFIdrive profile V2: Name in the cyclic traffic cannot be read)	-
0x000F	No text array available	Access to unavailable text array (parameter value is available)	-
0x0010	Reserved	(PROFIdrive profile V2: Missing PPO-Write)	-
0x0011	Request cannot be executed due to the operating state	Access is not possible due to temporary reasons not specified here	-
0x0012	Reserved	(PROFIdrive profile V2: Other error)	-
0x0013	Reserved	(PROFIdrive profile V2: date in the cyclic traffic cannot be read)	-
0x0014	Value impermissible	Change access with the value that is inside the value limits but not permissible for other permanent reasons (parameters with defined individual values)	Subindex
0x0015	Response too long	The length of the current response exceeds the maximum transmittable length	-
0x0016	Parameter address impermissible	Impermissible or non-supported value for attribute, number of subindices, parameter number, or subindex, or a combination	-
0x0017	Format impermissible	Write request: Impermissible or non-supported format of parameter data	-
0x0018	Number of values not consistent	Write request: Number of values of the parameter data do not match the number of subindices in the parameter address	-
0x0019	Reserved	-	-
...			
0x0064			

# Communication manual 8400 motec PROFIBUS

Parameter data transfer

PROFIdrive parameter data channel (DP-V1)

Error code	Description	Explanation	Additional information
0x0065	Manufacturer-specific	-	-
...			
0x00FF			

### 9.3.5 Telegram examples

#### 9.3.5.1 Read request: Querying the heatsink temperature

The heatsink temperature of the controller is to be read.

- ▶ Code to be read: C00061
- ▶ Heatsink temperature: 43 °C

#### Parameter request

Byte 1	Byte 2	Byte 3	Byte 4
Request reference	Request identification	Axis	Number of indices
0xXX	0x01	0x00	0x01
Request parameters for reading			

Byte 5	Byte 6
Attribute	Number of subindices
0x10	0x00
Value	No subindex

Byte 7	Byte 8	Byte 9	Byte 10
Index		Subindex	
High byte	Low byte	High byte	Low byte
0x5F	0xC2	0x00	0x00
Index = 24575 - code no. = 24575 - 61 = 24514 = 0x5F C2			No subindex

# Communication manual 8400 motec PROFIBUS

Parameter data transfer

PROFIdrive parameter data channel (DP-V1)

## Parameter response to a correctly executed read request

Byte 1	Byte 2	Byte 3	Byte 4
Request reference	Response identification	Axis	Number of indices
0xXX (mirrored)	0x01 Parameter has been read	0x00 (mirrored)	0x01

Byte 5	Byte 6
Format	Number of values
0x03 Integer16	0x01 1 value

Byte 7	Byte 8
Value	
High byte	Low byte
0x00	0x2B
Value read = 0x 00 2B = 43 x 1 (internal factor) = 43 [°C]	

## Parameter response to a read error

Byte 1	Byte 2	Byte 3	Byte 4
Request reference	Response identification	Axis	Number of indices
0xXX (mirrored)	0x81 Parameter has not been read	0x00 (mirrored)	0x01

Byte 5	Byte 6
Format	Number of values
0x44 Error	0x01 Error code without additional information

Byte 7	Byte 8
Error code	
High byte	Low byte
For the meaning, see the " <a href="#">Error codes</a> " ( 63) chapter	

## 9.3.5.2 Write request: Setting the deceleration time for quick stop (QSP)

In the controller, the deceleration time for quick stop (QSP) is to be set to 50 ms.

► Code to be written: C00105

### Parameter request

Byte 1	Byte 2	Byte 3	Byte 4
Request reference	Request identification	Axis	Number of indices
0XXX	0x02	0x00	0x01
	Write parameter	Axis 0	1 index

Byte 5	Byte 6
Attribute	Number of subindices
0x10	0x00
Value	No subindex

Byte 7	Byte 8	Byte 9	Byte 10
Index	Subindex		
High byte	Low byte	High byte	Low byte
0x5F	0x96	0x00	0x00
Index = 24575 - code no. = 24575 - 105 = 24470 = 0x5F 96			No subindex

Byte 11	Byte 12
Format	Number of values
0x43	0x01
Double word	1 value

Byte 13	Byte 14	Byte 15	Byte 16
Value			
High word: high byte	High word: low byte	Low- word: high byte	Low word: low byte
0x00	0x00	0x00	0x32
Value to be written = 0.05 [s] x 1000 (internal factor) = 50 = 0x00 00 00 32			

# Communication manual 8400 motec PROFIBUS

Parameter data transfer

PROFIdrive parameter data channel (DP-V1)

## Parameter response to a correctly executed write request

Byte 1	Byte 2	Byte 3	Byte 4
Request reference	Response identification	Axis	Number of indices
0XXX (mirrored)	0x02	0x00	0x01
	Parameter has been written	(mirrored)	1 index

## Parameter response to a read error

Byte 1	Byte 2	Byte 3	Byte 4
Request reference	Response identification	Axis	Number of indices
0XXX (mirrored)	0x82	0x00	0x01
	Parameter has not been written	(mirrored)	1 index

Byte 5	Byte 6
Format	Number of values
0x44	0x01
Error	Error code without additional information

Byte 7	Byte 8
Error code	
High byte	Low byte

For the meaning, see the "[Error codes](#)" ( 63) chapter

## 10 Monitoring

### 10.1 Permanent interruption of PROFIBUS communication

If the PROFIBUS communication is interrupted permanently, e.g. by cable breakage or failure of the PROFIBUS master, no process data are transmitted to the slave being in the "Data\_Exchange" state.

After the watchdog monitoring time determined by the PROFIBUS master has expired, the response parameterised in [C13880/1](#) is executed.

The process data handling depends on the setting in [C13885](#). (The last data sent by the master can either be used or set to zero.)

#### Preconditions for a controller (slave) response

- ▶ A monitoring time of 1 ... 65534 ms is set for the "Data\_Exchange" state ([C13881](#)).  
A value of "65535 ms" (Lenze setting) deactivates the monitoring.
- ▶ A response is set for the slave in [C13880/1](#) (Lenze setting: "No response").
- ▶ The slave is in the "Data\_Exchange" state.
- ▶ The watchdog monitoring time is configured correctly in the master.

If one of these preconditions is not met, the response to the absence of cyclic process data telegrams from the master is not executed.

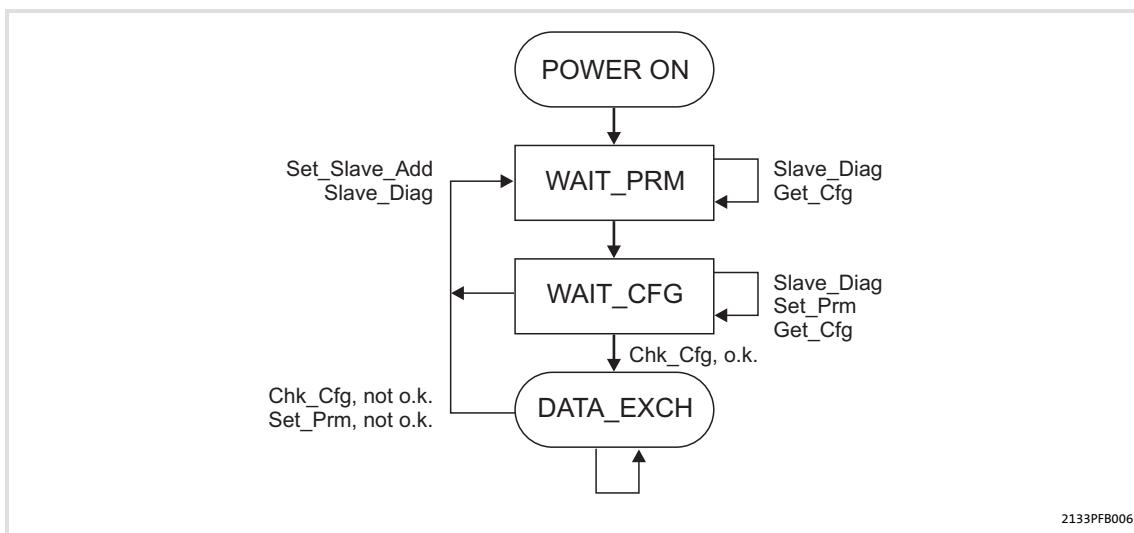
- ▶ [Settings and displays in the »Engineer«](#) (□ 71)

# Communication manual 8400 motec PROFIBUS

## Monitoring

### Short-time interruption of PROFIBUS communication

#### 10.2 Short-time interruption of PROFIBUS communication



[10-1] Sequence for short-time interruption of communication

The master detects the communication fault and only after a few microseconds it transfers the slave to the WAIT\_PRM state of the DP state machine (see fig. [10-1]).

Only after the state chain of the DP state machine ending in the "Data\_Exchange" state (DATA\_EXCH) has been passed through, the watchdog monitoring time calculated for the slave (in milliseconds) continues to run.



#### Note!

The watchdog monitoring time does not continue to run when the slave does not reach the "Data\_Exchange" state due to repeated communication errors (e.g. caused by loose contact).

#### Additional monitoring for the data exchange

An additional monitoring function for data exchange is available under code [C13881](#). This monitoring function already becomes active when the "Data\_Exchange" state is exited and the parameterised time (0 ... 65535 ms) has expired. The monitoring function then triggers the response parameterised under [C13880/1](#).



#### Note!

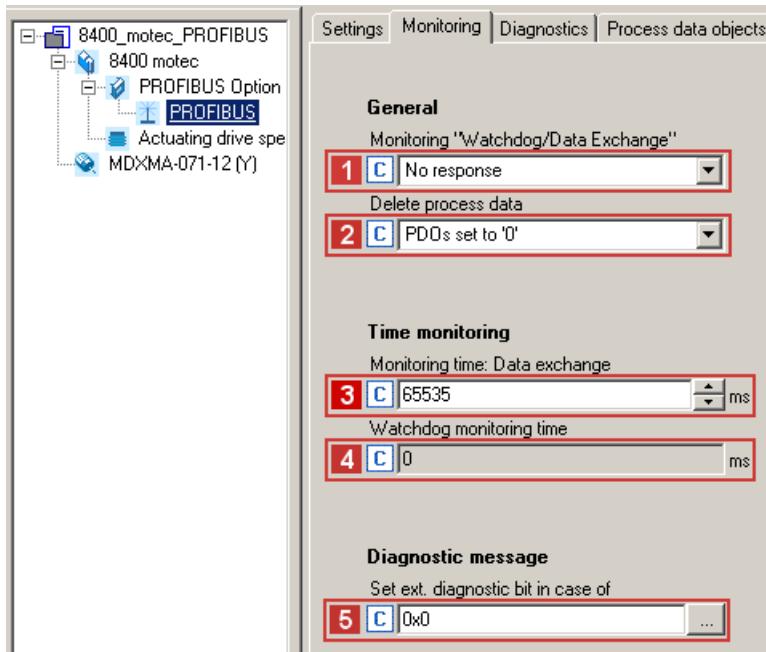
Observe the following condition for the time setting:

Monitoring time for data exchange ([C13881](#)) ≤ watchdog monitoring time of PROFIBUS ([C13882/1](#)).

### 10.3 Settings and displays in the »Engineer«

For monitoring the PROFIBUS communication, you can set a Lenze-internal monitoring time **3** ([C13881](#)) and a response of the controller **1** ([C13880](#)) in the »Engineer« via the **Monitoring** tab.

The watchdog monitoring time **4** defined in the PROFIBUS master is displayed in code [C13882](#).



If the controller does not receive any valid process data when being in the "Data\_Exchange" state, the process data are handled according to the setting in **2** ([C13885](#)). (The last data sent by the master can either be used or set to zero.)

Moreover, you can set the error responses in the controller that cause a setting of the external diagnostic bit ("Diag-Bit") **5** ([C13886](#)).

# Communication manual 8400 motec PROFIBUS

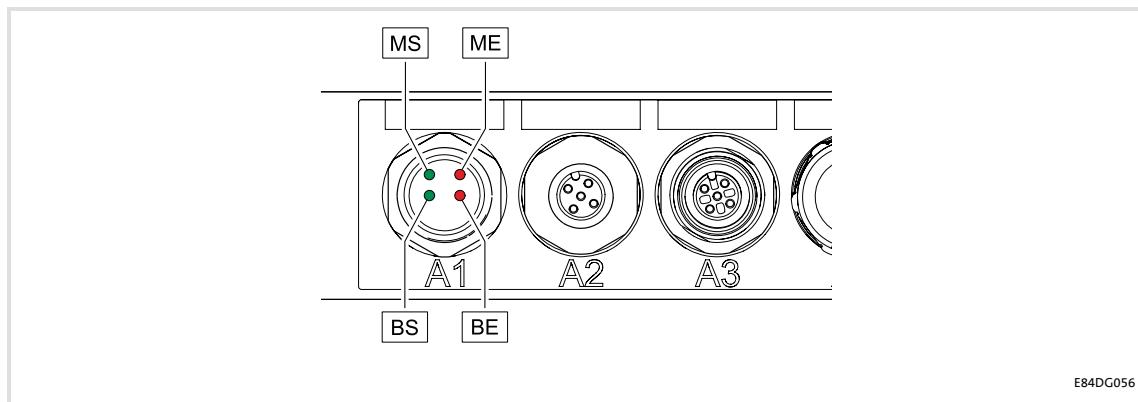
Diagnostics

LED status displays

## 11 Diagnostics

PROFIBUS communication faults can be diagnosed via the LEDs of the communication unit. Moreover, the »Engineer« provides PROFIBUS diagnostic information.

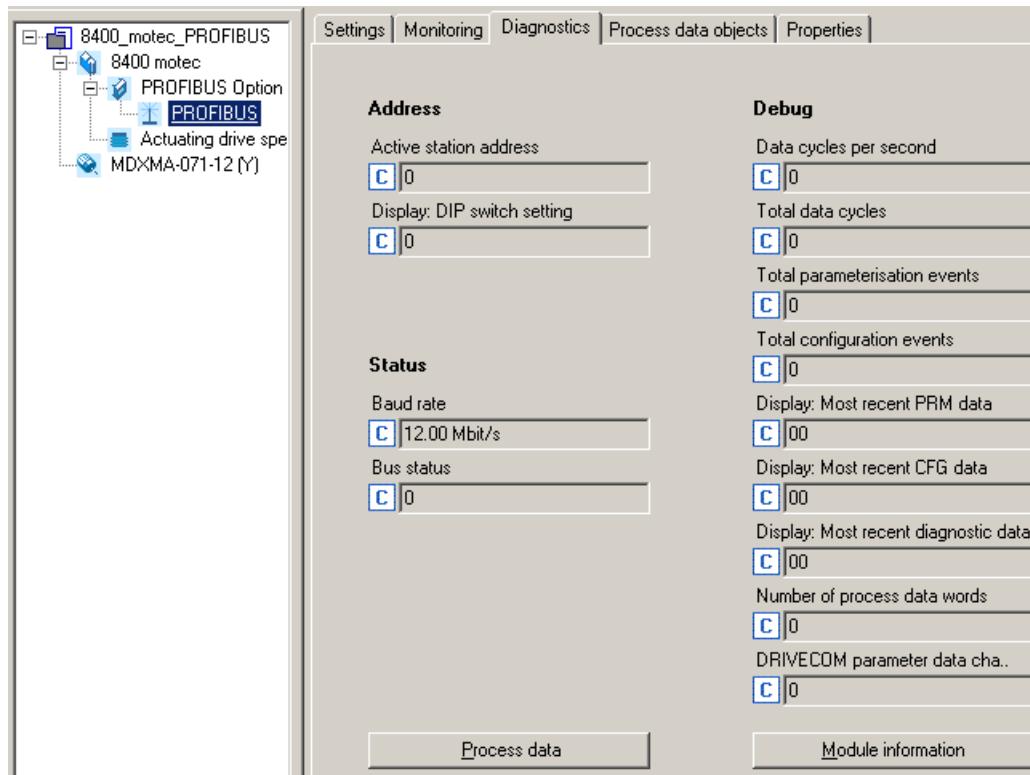
### 11.1 LED status displays



LED	Colour	State	Description
MS	Green	On	The communication module is supplied with voltage and has established a connection to the standard device.
		Blinking	The communication module is supplied with voltage, but has not yet established a connection to the standard device. (Standard device is switched off, initialising or not present.)
ME	Red	On	An error concerning the communication module has occurred.
BS	Green	Off	The communication module is not active on the fieldbus or is in the "Init" state.
		Blinking	The communication module is in the "Data_Exchange" state.
BE	Red	Blinking	Incorrect setting for the station address. The communication module is initialised and internally operates with the respective default values.
		On	Bus error/fault is active (e.g. bus cable unplugged).

## 11.2 Diagnostics with the »Engineer«

In the »Engineer« under the **Diagnostics** tab, various pieces of PROFIBUS diagnostics information are displayed.



# Communication manual 8400 motec PROFIBUS

## Diagnostics

### Querying the current bus status

#### 11.3 Querying the current bus status

Code [C13861](#) displays the current PROFIBUS status in a bit-coded form:

Bit assignment				Description
Bit 3	Bit 2	Bit 1	Bit 0	Reserved

	Bit 5	Bit 4	State of the DP state machine (DP-STATE)	
	0	0	WAIT_PRM	The slave waits for a parameter data telegram after acceleration. Other types of telegrams will not be processed. Data exchange is not yet possible.
	0	1	WAIT_CFG	The slave waits for the configuration telegram that specifies the number of input and output bytes. The master informs the slave about the number of I/O bytes that will be transferred.
	1	0	DATA_EX	If the parameter settings and the configuration have been accepted by the firmware and by the application, the slave state changes to "Data_Exchange" (exchange of user data with the master).
	1	1	Not possible	

	Bit 7	Bit 6	State of the Watchdog-State-Machine (WD-STATE)	
	0	0	BAUD_SEARCH	The slave is able to recognise the baud rate automatically.
	0	1	BAUD_CONTROL	After recognising the correct baud rate, the slave status changes to BAUD_CONTROL, and the baud rate is monitored.
	1	0	DP_CONTROL	The DP_CONTROL status serves for response monitoring of the master.
	1	1	Not possible	

Bit 11	Bit 10	Bit 9	Bit 8	Detected PROFIBUS baud rate
0	0	0	0	12 Mbps
0	0	0	1	6 Mbps
0	0	1	0	3 Mbps
0	0	1	1	1.5 Mbps
0	1	0	0	500 kbps
0	1	0	1	187.5 kbps
0	1	1	0	93.75 kbps
0	1	1	1	45.45 kbps
1	0	0	0	19.2 kbps
1	0	0	1	9.6 kbps

Bit 15	Bit 14	Bit 13	Bit 12	Reserved
--------	--------	--------	--------	----------

## 11.4

## Diagnostic data

- ▶ Present diagnostic data are signalled to the master by the PROFIBUS slave via an alarm message.
- ▶ Errors and warnings of the controller are sent to the master as extended diagnostic messages.

## General structure of diagnostic messages

Byte	Description
1	Bit 0: Station does not exist (set by the master). Bit 1: Slave is not ready for data exchange. Bit 2: Configuration data do not correspond. Bit 3: Slave has extended diagnostic data. Bit 4: Requested function is not supported by the slave. Bit 5: Slave response is invalid (set by the master) Bit 6: Incorrect parameter setting Bit 7: Slave has been parameterised by another master (set by the master).
2	Bit 0: Slave must be parameterised again. Bit 1: Static diagnostics Bit 2: Permanently set to "1". Bit 3: Watchdog active Bit 4: Freeze command received. Bit 5: Sync command received. Bit 6: Reserved Bit 7: Slave is deactivated (set by the master).
3	Bit 7: Diagnostics overflow - amount of diagnostic information present in the slave is too large to fit into one telegram.
4	Bits 0 ... 7: Master address after parameterisation ("0xFF" without parameterisation)
5	Bits 0 ... 7: ID number (high byte)
6	Bits 0 ... 7: ID number (low byte)
7	Header <ul style="list-style-type: none"> <li>• The header contains the block length of the advanced diagnostics including the header byte.</li> <li>• In this case, the value of the entry is "0x0A" (bytes 7 ... 16 = 10 bytes).</li> </ul>
8	Status_Type <ul style="list-style-type: none"> <li>• The value of this entry is fixed. For the following bit assignment it is "0x81": <ul style="list-style-type: none"> <li>- Bit 7 = 1: "status"</li> <li>- Bit 0 = 1: "status message"</li> <li>- Value of all other bits = 0</li> </ul> </li> </ul>
9	Slot_Number <ul style="list-style-type: none"> <li>• The value of the slot number is "0x00".</li> </ul>
10	Specifier <ul style="list-style-type: none"> <li>• An indicated error is entered in the specifier with the identification "0x1" (status coming).</li> <li>• An eliminated error is entered in the specifier with the identification "0x02" (status going).</li> <li>• If no errors are indicated, the entry in the specifier has the value "0x00" (no further differentiation).</li> </ul>
11	Reserved
12	
13 ... 16	Error code of the controller

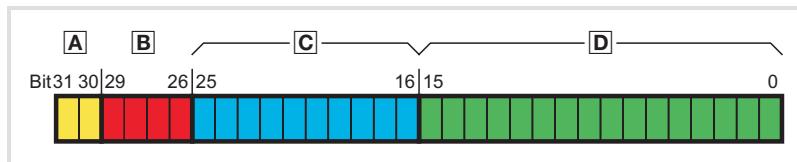
# Communication manual 8400 motec PROFIBUS

## Diagnostics

### Diagnostic data

#### Error code of the Inverter Drive 8400 motec

If an error occurs in the controller, the logbook saves a 32-bit value in an error format which consists of the following information:



- A Reserved
- B Error type
- C Error subject area
- D Error ID

[11-1] Structure of the error number

- ▶ Bytes 13 ... 16 of the diagnostic message contain the error code of the controller.
- ▶ In the logbook and in code **C00165**, the error number is shown in the following syntax in order to facilitate the readability:  
**[Error type].[Error field no.].[Error ID]**



#### Software manual/»Engineer« online help for Inverter Drives 8400 motec

Here you'll find detailed information on the structure and contents of the error codes.

#### Example: Error "Short circuit (OC1)"

Byte	Value [hex]	Description
1	x	Standard data (PRM_Fault)
...		
6		
7	0A	Block length of the advanced diagnostics = 10 bytes
8	81	Status message
9	00	Slot 0
10	01	Status coming
11	00	
12	00	
13	0B	Error message 0x11C4000B ("Short circuit (OC1)") <ul style="list-style-type: none"><li>• Error type: "Warning locked"</li><li>• Subject area: 0x11C4 (current)</li><li>• Error ID: 0x000B</li></ul>
14	00	
15	C4	
16	11	Thus, the error number "0x11C4000B" means: An overcurrent has been detected in the "current" subject area. This overcurrent causes a "Warning locked" error response which has to be unlocked after the error has been removed.

**12****Error messages**

This chapter complements the error list in the software manual and the »Engineer« online help for the Inverter Drive 8400 motec by PROFIBUS error messages.

**Software manual/»Engineer« online help for Inverter Drives 8400 motec**

Here you can find general information on diagnostics & fault analysis and on error messages.

**12.1****Short overview (A-Z) of the PROFIBUS error messages**

The following table contains all PROFIBUS error messages in alphabetical order with the preset error response as well as – if applicable – the parameter for setting the error response.



When you click the cross-reference in the last column, you will see a detailed description (causes and remedies) of this error message.

Error text	Error type	Subject area no.	Error no.	Adjustable in	Detailed information
Error: Lenze settings loaded	1: Fault	444	25632	-	<a href="#">0x01bc6420</a>
Internal error	1: Fault	444	24832	-	<a href="#">0x01bc6100</a>
Internal error	1: Fault	444	24592	-	<a href="#">0x01bc6010</a>
Internal error	1: Fault	444	24833	-	<a href="#">0x01bc6101</a>
Internal error	1: Fault	444	24848	-	<a href="#">0x01bc6110</a>
Restart after watchdog reset	1: Fault	444	24593	-	<a href="#">0x01bc6011</a>
Profibus Watchdog: DP-V1 MSC2 elapsed	1: Fault	444	33074	<a href="#">C13880/2</a>	<a href="#">0x01bc8132</a>
Profibus Watchdog: Monitoring time elapsed	1: Fault	444	33072	<a href="#">C13880/1</a>	<a href="#">0x01bc8130</a>
Profibus: State Data_Exchange left	1: Fault	444	33073	<a href="#">C13880/1</a>	<a href="#">0x01bc8131</a>
Memory. No access	1: Fault	444	21809	-	<a href="#">0x01bc5531</a>
Memory. Read error	1: Fault	444	21810	-	<a href="#">0x01bc5532</a>
Memory. Write error	1: Fault	444	21811		<a href="#">0x01bc5533</a>
Invalid parameter record	1: Fault	444	25631		<a href="#">0x01bc641f</a>

# Communication manual 8400 motec PROFIBUS

Error messages

Possible causes and remedies

## 12.2 Possible causes and remedies

This chapter contains all PROFIBUS error messages in numerical order of the error number. Possible causes and remedies as well as responses to the error messages are described in detail.



### Tip!

An alphabetical listing of all PROFIBUS error messages can be found in the previous chapter "[Short overview \(A-Z\) of the PROFIBUS error messages](#)" (□ 77).

#### Lost connection to 8400 base device [0x01bc3100]

Response (Lenze setting printed in bold)		Setting: not possible
<input type="checkbox"/> None <input type="checkbox"/> System fault <input checked="" type="checkbox"/> Fault <input type="checkbox"/> Trouble <input type="checkbox"/> Quick stop by trouble <input type="checkbox"/> Warning locked <input type="checkbox"/> Warning <input type="checkbox"/> Information		
Cause	Remedy	
<ul style="list-style-type: none"><li>• Network cable (plug) is defective.</li><li>• Network cable is not connected to PROFIBUS connection.</li><li>• Voltage supply is interrupted.</li></ul>	<ul style="list-style-type: none"><li>• Check cables and terminals.</li><li>• Connect network cable to PROFIBUS connection.</li></ul>	

#### Memory. No access [0x01bc5531]

Response (Lenze setting printed in bold)		Setting: not possible
<input type="checkbox"/> None <input type="checkbox"/> System fault <input checked="" type="checkbox"/> Fault <input type="checkbox"/> Trouble <input type="checkbox"/> Quick stop by trouble <input type="checkbox"/> Warning locked <input type="checkbox"/> Warning <input type="checkbox"/> Information		
Cause	Remedy	
Access to memory was not possible.	Send the device and a description of the fault to Lenze.	

#### Memory. Read error [0x01bc5532]

Response (Lenze setting printed in bold)		Setting: not possible
<input type="checkbox"/> None <input type="checkbox"/> System fault <input checked="" type="checkbox"/> Fault <input type="checkbox"/> Trouble <input type="checkbox"/> Quick stop by trouble <input type="checkbox"/> Warning locked <input type="checkbox"/> Warning <input type="checkbox"/> Information		
Cause	Remedy	
Parameter could not be read.	Send the device and a description of the fault to Lenze.	

#### Memory. Write error [0x01bc5533]

Response (Lenze setting printed in bold)		Setting: not possible
<input type="checkbox"/> None <input type="checkbox"/> System fault <input checked="" type="checkbox"/> Fault <input type="checkbox"/> Trouble <input type="checkbox"/> Quick stop by trouble <input type="checkbox"/> Warning locked <input type="checkbox"/> Warning <input type="checkbox"/> Information		
Cause	Remedy	
Parameter could not be written.	Send the device and a description of the fault to Lenze.	

#### Internal error [0x01bc6010]

Response (Lenze setting printed in bold)		Setting: not possible
<input type="checkbox"/> No response <input type="checkbox"/> System fault <input checked="" type="checkbox"/> Fault <input type="checkbox"/> Trouble <input type="checkbox"/> Quick stop by trouble <input type="checkbox"/> Warning locked <input type="checkbox"/> Warning <input type="checkbox"/> Information		
Cause	Remedy	
Communication unit is defective.	Send the device and a description of the fault to Lenze.	

## Restart after watchdog reset [0x01bc6011]

<b>Response</b> (Lenze setting printed in bold)	<b>Setting:</b> not possible
<input type="checkbox"/> None <input type="checkbox"/> System fault <input checked="" type="checkbox"/> Fault <input type="checkbox"/> Trouble <input type="checkbox"/> Quick stop by trouble <input type="checkbox"/> Warning locked <input type="checkbox"/> Warning <input type="checkbox"/> Information	
Cause	Remedy
Communication unit is defective.	Send the device and a description of the fault to Lenze.

## Internal error [0x01bc6100]

<b>Response</b> (Lenze setting printed in bold)	<b>Setting:</b> not possible
<input type="checkbox"/> None <input type="checkbox"/> System fault <input checked="" type="checkbox"/> Fault <input type="checkbox"/> Trouble <input type="checkbox"/> Quick stop by trouble <input type="checkbox"/> Warning locked <input type="checkbox"/> Warning <input type="checkbox"/> Information	
Cause	Remedy
Communication unit is defective.	Send the device and a description of the fault to Lenze.

## Internal error [0x01bc6101]

<b>Response</b> (Lenze setting printed in bold)	<b>Setting:</b> not possible
<input type="checkbox"/> None <input type="checkbox"/> System fault <input checked="" type="checkbox"/> Fault <input type="checkbox"/> Trouble <input type="checkbox"/> Quick stop by trouble <input type="checkbox"/> Warning locked <input type="checkbox"/> Warning <input type="checkbox"/> Information	
Cause	Remedy
Communication unit is defective.	Send the device and a description of the fault to Lenze.

## Internal error [0x01bc6110]

<b>Response</b> (Lenze setting printed in bold)	<b>Setting:</b> not possible
<input type="checkbox"/> None <input type="checkbox"/> System fault <input type="checkbox"/> Fault <input type="checkbox"/> Trouble <input type="checkbox"/> Quick stop by trouble <input type="checkbox"/> Warning locked <input type="checkbox"/> Warning <input type="checkbox"/> Information	
Cause	Remedy
Communication unit is defective.	Send the device and a description of the fault to Lenze.

## Invalid parameter record [0x01bc641f]

<b>Response</b> (Lenze setting printed in bold)	<b>Setting:</b> not possible
<input type="checkbox"/> No response <input type="checkbox"/> System fault <input checked="" type="checkbox"/> Fault <input type="checkbox"/> Trouble <input type="checkbox"/> Quick stop by trouble <input type="checkbox"/> Warning locked <input type="checkbox"/> Warning <input type="checkbox"/> Information	
Cause	Remedy
No active parameter set could be loaded.	Repeat the download of the application (including module).

## Error: Lenze settings loaded [0x01bc6420]

<b>Response</b> (Lenze setting printed in bold)	<b>Setting:</b> not possible
<input type="checkbox"/> No response <input type="checkbox"/> System fault <input checked="" type="checkbox"/> Fault <input type="checkbox"/> Trouble <input type="checkbox"/> Quick stop by trouble <input type="checkbox"/> Warning locked <input type="checkbox"/> Warning <input type="checkbox"/> Information	
Cause	Remedy
Access to the parameter set in the memory module via the standard device failed.	Repeat the download of the application (including module).

# Communication manual 8400 motec PROFIBUS

## Error messages

### Possible causes and remedies

#### Profibus Watchdog: Monitoring time elapsed [0x01bc8130]

Response (Lenze setting printed in bold)		Setting: <a href="#">C13880/1</a> ( <input checked="" type="checkbox"/> adjustable response)
<input type="checkbox"/> None <input type="checkbox"/> System fault <input type="checkbox"/> Fault <input type="checkbox"/> Trouble <input type="checkbox"/> Quick stop by trouble <input type="checkbox"/> Warning locked <input type="checkbox"/> Warning <input type="checkbox"/> Information		
Cause	Remedy	
Permanent interruption of communication to PROFIBUS master. • See also chapter " <a href="#">Permanent interruption of PROFIBUS communication</a> " (§ 69).	<b>Note:</b> Check cables and terminals. We recommend to set "Warning locked" for the response (no drive-relevant response).	

#### Profibus: State Data\_Exchange left [0x01bc8131]

Response (Lenze setting printed in bold)		Setting: <a href="#">C13880/1</a> ( <input checked="" type="checkbox"/> adjustable response)
<input checked="" type="checkbox"/> None <input type="checkbox"/> System fault <input checked="" type="checkbox"/> Fault <input type="checkbox"/> Trouble <input type="checkbox"/> Quick stop by trouble <input checked="" type="checkbox"/> Warning locked <input type="checkbox"/> Warning <input checked="" type="checkbox"/> Information		
Cause	Remedy	
Data exchange via PROFIBUS has been stopped. • See also chapter " <a href="#">Permanent interruption of PROFIBUS communication</a> " (§ 69).	<b>Note:</b> Check cables and terminals. The slave must receive new parameterisation and configuration files from the master in order to be able to exchange data again.	

#### Profibus Watchdog: DP-V1 MSC2 elapsed [0x01bc8132]

Response (Lenze setting printed in bold)		Setting: <a href="#">C13880/2</a> ( <input checked="" type="checkbox"/> adjustable response)
<input checked="" type="checkbox"/> No response <input type="checkbox"/> System fault <input checked="" type="checkbox"/> Fault <input type="checkbox"/> Trouble <input checked="" type="checkbox"/> Quick stop by trouble <input checked="" type="checkbox"/> Warning locked <input type="checkbox"/> Warning <input type="checkbox"/> Information		
Cause	Remedy	
Permanent interruption of communication to PROFIBUS master. • See also chapter " <a href="#">Permanent interruption of PROFIBUS communication</a> " (§ 69).	<b>Note:</b> Check cables and terminals. We recommend to set "Warning locked" for the response (no drive-relevant response).	

**13****Parameter reference**

This chapter complements the parameter list and table of attributes in the software manual and the »Engineer« online help for the Inverter Drive 8400 motec by the parameters for the PROFIBUS communication.

**Software manual/»Engineer« online help "Inverter Drive 8400 motec"**

Here you can find general information on parameters.

**13.1****Communication-relevant parameters of the operating system**

This chapter lists the communication-relevant parameters of the 8400 motec operating system in numerically ascending order.

**C01501**

Parameter   Name:		Data type: UNSIGNED_8 Index: 23074 <sub>d</sub> = 5A22 <sub>h</sub>
C01501   Resp. to communication error with MCI		
Configuration of monitoring functions for the communication unit		
Selection list		
0	No Reaction	
1	Fault	
4	WarningLocked	
Subcodes	Lenze setting	Info
C01501/1	1: Fault	Resp. to MCI error 1 <ul style="list-style-type: none"> <li>Response to a communication error.</li> </ul>
C01501/2	1: Fault	Resp. to MCI error 2 <ul style="list-style-type: none"> <li>Response to an incompatible communication unit.</li> </ul>
<input checked="" type="checkbox"/> Read access	<input checked="" type="checkbox"/> Write access	<input type="checkbox"/> CINH <input type="checkbox"/> PLC-STOP <input type="checkbox"/> No transfer <input type="checkbox"/> COM <input type="checkbox"/> MOT Scaling factor: 1

**C01503**

Parameter   Name:		Data type: UNSIGNED_16 Index: 23072 <sub>d</sub> = 5A20 <sub>h</sub>
C01503   MCI timeout		
Setting range (min. value   unit   max. value)		
0	ms	1000
Subcodes	Lenze setting	Info
C01503/1	200 ms	MCI timeout
<input checked="" type="checkbox"/> Read access	<input checked="" type="checkbox"/> Write access	<input type="checkbox"/> CINH <input type="checkbox"/> PLC-STOP <input type="checkbox"/> No transfer <input type="checkbox"/> COM <input type="checkbox"/> MOT Scaling factor: 1

# Communication manual 8400 motec PROFIBUS

Parameter reference

Parameters relevant for PROFIBUS communication

## 13.2 Parameters relevant for PROFIBUS communication

This chapter lists the PROFIBUS parameters of the communication unit in numerically ascending order.

### C13850

Parameter   Name:		Data type: UNSIGNED_16 Index: 10725 <sub>d</sub> = 29E5 <sub>h</sub>						
<b>C13850   All words to master</b>								
Display of the process data words transferred from the communication unit to the PROFIBUS master. In the subcodes 1 ... 8, all process data words to the master are displayed. However, only the configured process data words are valid.								
0	65535							
Subcodes	Info							
C13850/1	Word 1 to master							
...	...							
C13850/8	Word 8 to master							
<input checked="" type="checkbox"/> Read access	<input type="checkbox"/> Write access	<input type="checkbox"/> CINH	<input type="checkbox"/> PLC-STOP	<input type="checkbox"/> No transfer	<input type="checkbox"/> PDO_MAP_RX	<input type="checkbox"/> PDO_MAP_TX	<input type="checkbox"/> COM	<input type="checkbox"/> MOT

### C13851

Parameter   Name:		Data type: UNSIGNED_16 Index: 10724 <sub>d</sub> = 29E4 <sub>h</sub>						
<b>C13851   All words from master</b>								
Display of the process data words transferred from the PROFIBUS master to the communication unit. In the subcodes 1 ... 8, all process data words from the master are displayed. However, only the configured process data words are valid.								
0	65535							
Subcodes	Info							
C13851/1	Word 1 from master							
...	...							
C13851/8	Word 8 from master							
<input checked="" type="checkbox"/> Read access	<input type="checkbox"/> Write access	<input type="checkbox"/> CINH	<input type="checkbox"/> PLC-STOP	<input type="checkbox"/> No transfer	<input type="checkbox"/> PDO_MAP_RX	<input type="checkbox"/> PDO_MAP_TX	<input type="checkbox"/> COM	<input type="checkbox"/> MOT

### C13852

Parameter   Name:		Data type: UNSIGNED_16 Index: 10723 <sub>d</sub> = 29E3 <sub>h</sub>						
<b>C13852   All words to standard device</b>								
Display of the process data words 1 ... 8 transferred from the communication unit to the drive unit. In the subcodes 1 ... 8, all process data words of the communication unit are displayed.								
0	65535							
Subcodes	Info							
C13852/1	Word 1 to drive unit							
...	...							
C13852/8	Word 8 to drive unit							
<input checked="" type="checkbox"/> Read access	<input type="checkbox"/> Write access	<input type="checkbox"/> CINH	<input type="checkbox"/> PLC-STOP	<input type="checkbox"/> No transfer	<input type="checkbox"/> PDO_MAP_RX	<input type="checkbox"/> PDO_MAP_TX	<input type="checkbox"/> COM	<input type="checkbox"/> MOT

# Communication manual 8400 motec PROFIBUS

Parameter reference

Parameters relevant for PROFIBUS communication

## C13853

Parameter   Name:			Data type: UNSIGNED_16
<b>C13853   All words from standard device</b>			Index: 10722 <sub>d</sub> = 29E2 <sub>h</sub>
Display of the process data words 1 ... 8 transferred from the drive unit to the communication unit. In the subcodes 1 ... 8, all process data words of the drive unit are displayed.			
<b>Display area (min. value   unit   max. value)</b>			
0		65535	
<b>Subcodes</b>	<b>Info</b>		
C13853/1	Word 1 from drive unit		
...	...		
C13853/8	Word 8 from drive unit		
<input checked="" type="checkbox"/> Read access <input type="checkbox"/> Write access <input type="checkbox"/> CINH <input type="checkbox"/> PLC-STOP <input type="checkbox"/> No transfer <input type="checkbox"/> PDO_MAP_RX <input type="checkbox"/> PDO_MAP_TX <input type="checkbox"/> COM <input type="checkbox"/> MOT			

## C13860

Parameter   Name:			Data type: UNSIGNED_8
<b>C13860   Settings</b>			Index: 10715 <sub>d</sub> = 29DB <sub>h</sub>
Display of the current configuration data.			
<b>Display area (min. value   unit   max. value)</b>			
0		255	
<b>Subcodes</b>	<b>Info</b>		
C13860/1	Reserved		
C13860/2	Number of process data words • 1 ... 8 words		
C13860/3	DRIVECOM parameter data channel • 0: Not active • 1: Active		
C13860/4	Reserved		
<input checked="" type="checkbox"/> Read access <input type="checkbox"/> Write access <input type="checkbox"/> CINH <input type="checkbox"/> PLC-STOP <input type="checkbox"/> No transfer <input type="checkbox"/> PDO_MAP_RX <input type="checkbox"/> PDO_MAP_TX <input type="checkbox"/> COM <input type="checkbox"/> MOT			

## C13861

Parameter   Name:			Data type: UNSIGNED_16
<b>C13861   Bus status</b>			Index: 10714 <sub>d</sub> = 29DA <sub>h</sub>
Bit-coded display of the current bus state. ► <a href="#">Querying the current bus status (□ 74)</a>			
<b>Display area (min. value   unit   max. value)</b>			
0		65535	
<input checked="" type="checkbox"/> Read access <input type="checkbox"/> Write access <input type="checkbox"/> CINH <input type="checkbox"/> PLC-STOP <input type="checkbox"/> No transfer <input type="checkbox"/> PDO_MAP_RX <input type="checkbox"/> PDO_MAP_TX <input type="checkbox"/> COM <input type="checkbox"/> MOT			

# Communication manual 8400 motec PROFIBUS

## Parameter reference

### Parameters relevant for PROFIBUS communication

#### C13862

Parameter   Name: <b>C13862   Bus counter</b>	Data type: UNSIGNED_16 Index: 10713 <sub>d</sub> = 29D9 <sub>h</sub>							
When the maximum count value of 65535 is reached, the counter starts again with 0.								
<b>Display area (min. value   unit   max. value)</b>								
0	65535							
<b>Subcodes</b>	<b>Info</b>							
C13862/1	Data cycles per second							
C13862/2	Total data cycles							
C13862/3	Total parameterisation events							
C13862/4	Total configuration events							
<input checked="" type="checkbox"/> Read access	<input type="checkbox"/> Write access	<input type="checkbox"/> CINH	<input type="checkbox"/> PLC-STOP	<input type="checkbox"/> No transfer	<input type="checkbox"/> PDO_MAP_RX	<input type="checkbox"/> PDO_MAP_TX	<input type="checkbox"/> COM	<input type="checkbox"/> MOT

#### C13863

Parameter   Name: <b>C13863   Baud rate</b>	Data type: UNSIGNED_8 Index: 10712 <sub>d</sub> = 29D8 <sub>h</sub>							
Display of the baud rate								
<b>Selection list (read only)</b>								
0	12.00 Mbps							
1	6.00 Mbps							
2	3.00 Mbps							
3	1.50 Mbps							
4	500.00 kbps							
5	187.50 kbps							
6	93.75 kbps							
7	45.45 kbps							
8	19.20 kbps							
9	9.60 kbps							
<input checked="" type="checkbox"/> Read access	<input type="checkbox"/> Write access	<input type="checkbox"/> CINH	<input type="checkbox"/> PLC-STOP	<input type="checkbox"/> No transfer	<input type="checkbox"/> PDO_MAP_RX	<input type="checkbox"/> PDO_MAP_TX	<input type="checkbox"/> COM	<input type="checkbox"/> MOT

#### C13864

Parameter   Name: <b>C13864   Active station address</b>	Data type: UNSIGNED_8 Index: 10711 <sub>d</sub> = 29D7 <sub>h</sub>							
Display of the active station address								
▶ <a href="#">Setting the station address (§ 31)</a>								
<b>Display area (min. value   unit   max. value)</b>								
0	255							
<input checked="" type="checkbox"/> Read access	<input type="checkbox"/> Write access	<input type="checkbox"/> CINH	<input type="checkbox"/> PLC-STOP	<input type="checkbox"/> No transfer	<input type="checkbox"/> PDO_MAP_RX	<input type="checkbox"/> PDO_MAP_TX	<input type="checkbox"/> COM	<input type="checkbox"/> MOT

#### C13865

Parameter   Name: <b>C13865   Display: Most recent PRM data</b>	Data type: OCTET_STRING Index: 10710 <sub>d</sub> = 29D6 <sub>h</sub>
Display of the last parameter data sent by the PROFIBUS master with the "Set-Prm" telegram (ASCII string with 24 characters)	
<input checked="" type="checkbox"/> Read access	

# Communication manual 8400 motec PROFIBUS

Parameter reference

Parameters relevant for PROFIBUS communication

## C13866

Parameter   Name: <b>C13866   Display: Most recent CFG data</b>	Data type: OCTET_STRING Index: 10709 <sub>d</sub> = 29D5 <sub>h</sub>
--	--

Display of the last configuration data sent by the PROFIBUS master with the "Chk-Cfg" telegram (ASCII string with 22 characters)

Read access  Write access  CINH  PLC-STOP  No transfer  PDO\_MAP\_RX  PDO\_MAP\_TX  COM  MOT

## C13867

Parameter   Name: <b>C13867   Display: Most recent diagnostic data</b>	Data type: OCTET_STRING Index: 10708 <sub>d</sub> = 29D4 <sub>h</sub>
---	--

Display of the last diagnostic data sent to the PROFIBUS master (ASCII string with 16 characters)

Read access  Write access  CINH  PLC-STOP  No transfer  PDO\_MAP\_RX  PDO\_MAP\_TX  COM  MOT

## C13880

Parameter   Name: <b>C13880   Reaction on communication failure</b>	Data type: UNSIGNED_8 Index: 10695 <sub>d</sub> = 29C7 <sub>h</sub>
--	--

Monitoring response to a communication fault on the PROFIBUS

- A change in the monitoring response is effective immediately.
- ▶ [Permanent interruption of PROFIBUS communication \(§ 69\)](#)

Selection list		Info
0	No response	
1	Error	
4	Warning locked	
Subcodes	Lenze setting	Info
C13880/1	0: No response	The response set here for the "watchdog/data exchange" monitoring is executed if the bus station ... <ul style="list-style-type: none"><li>• does not receive a message from the master within the watchdog monitoring time (during an active connection displayed under <a href="#">C13882/1</a>).</li><li>• detects that it is no longer in the "Data_Exchange" state. Please see also the notes given under <a href="#">C13881</a>.</li></ul>

Read access  Write access  CINH  PLC-STOP  No transfer  PDO\_MAP\_RX  PDO\_MAP\_TX  COM  MOT

## C13881

Parameter   Name: <b>C13881   Monitoring time: Data exchange</b>	Data type: UNSIGNED_16 Index: 10694 <sub>d</sub> = 29C6 <sub>h</sub>
---	---

If the "Data\_Exchange" state has been exited, the response parameterised with [C13880/1](#) is carried out when the monitoring time set here for the data exchange has expired.

- A value of "65535" in this code deactivates the monitoring function.
- A change in monitoring is effective immediately.
- The value set here for the monitoring time must be smaller than the watchdog monitoring time (displayed under [C13882/1](#)).

▶ [Permanent interruption of PROFIBUS communication \(§ 69\)](#)

Setting range (min. value   unit   max. value)	Lenze setting
0 ms 65535	65535 ms

Read access  Write access  CINH  PLC-STOP  No transfer  PDO\_MAP\_RX  PDO\_MAP\_TX  COM  MOT

# Communication manual 8400 motec PROFIBUS

## Parameter reference

### Parameters relevant for PROFIBUS communication

#### C13882

Parameter   Name: <b>C13882   Monitoring time: Watchdog</b>	Data type: UNSIGNED_32 Index: 10693 <sub>d</sub> = 29C5 <sub>h</sub>							
Display of the watchdog monitoring time determined by the PROFIBUS master								
<ul style="list-style-type: none"><li>• A change in the watchdog monitoring time is immediately effective.</li><li>• Monitoring starts with the receipt of the first telegram.</li><li>• When a value of "0" is displayed, the monitoring function is deactivated.</li></ul>								
<p>► Permanent interruption of PROFIBUS communication (<a href="#">□ 69</a>)</p>								
<b>Display area (min. value   unit   max. value)</b>								
0	ms	4294967295						
<b>Subcodes</b>	<b>Info</b>							
C13882/1	Watchdog monitoring time							
C13882/2	DP-V1 MSAC2							
<input checked="" type="checkbox"/> Read access	<input type="checkbox"/> Write access	<input type="checkbox"/> CINH	<input type="checkbox"/> PLC-STOP	<input type="checkbox"/> No transfer	<input type="checkbox"/> PDO_MAP_RX	<input type="checkbox"/> PDO_MAP_TX	<input type="checkbox"/> COM	<input type="checkbox"/> MOT

#### C13885

Parameter   Name: <b>C13885   Delete process data</b>	Data type: UNSIGNED_8 Index: 10690 <sub>d</sub> = 29C2 <sub>h</sub>
Selection of the process data which the controller will process in the event of a PROFIBUS failure in order to maintain internal communication.	
<b>Selection list (Lenze setting printed in bold)</b>	
0	Use of most recent master PDOs
1	<b>PDOs are set to the value 0'</b>
<input checked="" type="checkbox"/> Read access	
<input checked="" type="checkbox"/> Write acces	
<input type="checkbox"/> CINH	
<input type="checkbox"/> PLC-STOP	
<input type="checkbox"/> No transfer	
<input type="checkbox"/> PDO_MAP_RX	
<input type="checkbox"/> PDO_MAP_TX	
<input type="checkbox"/> COM	
<input type="checkbox"/> MOT	

#### C13886

Parameter   Name: <b>C13886   Set ext. diagnostic bit in case of</b>	Data type: BITFIELD_8 Index: 10689 <sub>d</sub> = 29C1 <sub>h</sub>
Bit-coded selection of the error responses in the drive unit causing the external diagnostic bit ("diag bit") to be set (see PROFIBUS specification; bit 3 of byte 1 of the DP diagnostic messages).	
<ul style="list-style-type: none"><li>• The diagnostic bit is sent to the PROFIBUS master by the communication unit and is evaluated separately there.</li><li>• The diagnostic bit is always set when a system error or an error message by the safety module occurs.</li><li>• The Lenze setting "0" means that the diagnostic bit is not set for the following error responses.</li></ul>	
<b>Value is bit-coded:</b>	
Bit 0	Error
Bit 1	Reserved
Bit 2	Reserved
Bit 3	Warning locked
Bit 4	Reserved
...	...
Bit 7	Reserved
<input checked="" type="checkbox"/> Read access	<input checked="" type="checkbox"/> Write acces
<input type="checkbox"/> CINH	<input type="checkbox"/> PLC-STOP
<input type="checkbox"/> No transfer	<input type="checkbox"/> PDO_MAP_RX
<input type="checkbox"/> PDO_MAP_TX	<input type="checkbox"/> COM
<input type="checkbox"/> MOT	

# Communication manual 8400 motec PROFIBUS

Parameter reference

Parameters relevant for PROFIBUS communication

## C13887

Parameter   Name:	Data type: BITFIELD_8 Index: 10688 <sub>d</sub> = 29C0 <sub>h</sub>
<b>C13887   Suppress signalling diag. mess.</b>	

From version 02.00

Bit coded selection of the error responses in the drive unit, at which diagnostic signalling is suppressed.

Value is bit-coded:	Info
Bit 0	Error
Bit 1	Trouble
Bit 2	Reserved
Bit 3	Warning locked
Bit 4	Reserved
...	...
Bit 7	Reserved

Read access  Write access  CINH  PLC-STOP  No transfer  PDO\_MAP\_RX  PDO\_MAP\_TX  COM  MOT

## C13899

Parameter   Name:	Data type: UNSIGNED_8 Index: 10676 <sub>d</sub> = 29B4 <sub>h</sub>
<b>C13899   Station address</b>	

Optional setting of the station address (instead of setting via DIP switches 1 ... 64)

- The station address set here only becomes effective if the DIP switch S has been set to ON and the DIP switches 1 ... 64 have been set to OFF prior to power-on.
- The active station address is displayed under [C13864](#).
- The changed station address will only be effective after the parameter set has been saved followed by a subsequent mains switching of the communication unit or controller.

► [Setting the station address \(§ 31\)](#)

Setting range (min. value   unit   max. value)	Lenze setting
3     126	3

Read access  Write access  CINH  PLC-STOP  No transfer  PDO\_MAP\_RX  PDO\_MAP\_TX  COM  MOT

## C13900

Parameter   Name:	Data type: VISIBLE_STRING Index: 10675 <sub>d</sub> = 29B3 <sub>h</sub>
<b>C13900   Firmware product type</b>	

Display of the product type (string with a length of 8 bytes)

- The following identification code is displayed: "E84DGFCP".

Read access  Write access  CINH  PLC-STOP  No transfer  PDO\_MAP\_RX  PDO\_MAP\_TX  COM  MOT

## C13901

Parameter   Name:	Data type: VISIBLE_STRING Index: 10674 <sub>d</sub> = 29B2 <sub>h</sub>
<b>C13901   Firmware compilation date</b>	

Display of the compilation date of the firmware (string with a length of 20 bytes)

- The date ("MMM DD YYYY") and time ("hh:mm:ss") are displayed, e.g. "Mar 21 2005 12:31:21".

Read access  Write access  CINH  PLC-STOP  No transfer  PDO\_MAP\_RX  PDO\_MAP\_TX  COM  MOT

## C13902

Parameter   Name:	Data type: VISIBLE_STRING Index: 10673 <sub>d</sub> = 29B1 <sub>h</sub>
<b>C13902   Firmware version</b>	

Display of the firmware version (string with a length of 5 bytes)

- An identification code is displayed, e.g. "00.80".

Read access  Write access  CINH  PLC-STOP  No transfer  PDO\_MAP\_RX  PDO\_MAP\_TX  COM  MOT

# Communication manual 8400 motec PROFIBUS

## Parameter reference

### Parameters relevant for PROFIBUS communication

#### C13920

Parameter   Name:	Data type: UNSIGNED_8 Index: 10655 <sub>d</sub> = 299F <sub>h</sub>
<b>C13920   Display: DIP switch setting</b>	
Display of the current DIP switch setting	
<ul style="list-style-type: none"><li>The displayed value corresponds to the sum of the individual DIP switch values 1 ... 64.</li><li>The active station address is displayed under <a href="#">C13864</a>.</li></ul>	
► <a href="#">Setting the station address</a> (§ 31)	
<b>Display area (min. value   unit   max. value)</b>	
0     255	
<input checked="" type="checkbox"/> Read access <input type="checkbox"/> Write access <input type="checkbox"/> CINH <input type="checkbox"/> PLC-STOP <input checked="" type="checkbox"/> No transfer <input type="checkbox"/> PDO_MAP_RX <input type="checkbox"/> PDO_MAP_TX <input type="checkbox"/> COM <input type="checkbox"/> MOT	

#### C13950

Parameter   Name:	Data type: UNSIGNED_8 Index: 10625 <sub>d</sub> = 2981 <sub>h</sub>
<b>C13950   Module internal communication status</b>	
Display of the internal status of the communication unit	
Selection list (read only)	Info
0 Not initialized	
1 Module ready for initialization	
2 Reading Module parameters	
3 Module Parameters has been read	
4 Initialization of external protocol	
5 Online	
6 Module timeout	
<input checked="" type="checkbox"/> Read access <input type="checkbox"/> Write access <input type="checkbox"/> CINH <input type="checkbox"/> PLC-STOP <input type="checkbox"/> No transfer <input type="checkbox"/> PDO_MAP_RX <input type="checkbox"/> PDO_MAP_TX <input type="checkbox"/> COM <input type="checkbox"/> MOT	

## 13.3

**Table of attributes**

The table of attributes contains information required for a communication with the Inverter Drives 8400 motec via parameters.

**How to read the table of attributes:**

Column		Meaning	Entry	
Code		Parameter designation	Cxxxxx	
Name		Parameter short text (display text)	Text	
Index	dec	Index by which the parameter is addressed. The subindex for array variables corresponds to the Lenze subcode number.	24575 - Lenze code number	Is only required for access via a bus system.
	hex		5FFF <sub>h</sub> - Lenze code number	
Data	DS	Data structure	E	Single variable (only one parameter element)
			A	Array variable (several parameter elements)
	DA	Number of array elements (subcodes)	Number	
DT	Data type		BITFIELD_8	1 byte, bit-coded
			BITFIELD_16	2 bytes, bit-coded
			BITFIELD_32	4 bytes, bit-coded
			INTEGER_8	1 byte with sign
			INTEGER_16	2 bytes with sign
			INTEGER_32	4 bytes with sign
			UNSIGNED_8	1 byte without sign
			UNSIGNED_16	2 bytes without sign
			UNSIGNED_32	4 bytes, without sign
			VISIBLE_STRING	ASCII string
Factor		Factor for data transmission via a bus system, depending on the number of decimal positions	Factor	1 = no decimal positions 10 = 1 decimal position 100 = 2 decimal positions 1000 = 3 decimal positions
Access	R	Read access	<input checked="" type="checkbox"/> Reading permitted	
	W	Write access	<input checked="" type="checkbox"/> Writing permitted	
	CINH	Controller inhibit required	<input checked="" type="checkbox"/> Writing is only possible if controller inhibit is set	

# Communication manual 8400 motec PROFIBUS

## Parameter reference

### Table of attributes

**Table of attributes**

Code	Name	Index		Data				Access		
		dec	hex	DS	DA	Data type	Factor	R	W	CINH
<a href="#">C13850</a>	All words to master	10725	29E5	A	8	UNSIGNED_16	1	<input checked="" type="checkbox"/>		
<a href="#">C13851</a>	All words from master	10724	29E4	A	8	UNSIGNED_16	1	<input checked="" type="checkbox"/>		
<a href="#">C13852</a>	All words to standard device	10723	29E3	A	8	UNSIGNED_16	1	<input checked="" type="checkbox"/>		
<a href="#">C13853</a>	All words from standard device	10722	29E2	A	8	UNSIGNED_16	1	<input checked="" type="checkbox"/>		
<a href="#">C13860</a>	Settings	10715	29DB	A	4	UNSIGNED_8	1	<input checked="" type="checkbox"/>		
<a href="#">C13861</a>	Bus status	10714	29DA	E	1	UNSIGNED_16	1	<input checked="" type="checkbox"/>		
<a href="#">C13862</a>	Bus counter	10713	29D9	A	4	UNSIGNED_16	1	<input checked="" type="checkbox"/>		
<a href="#">C13863</a>	Baud rate	10712	29D8	E	1	UNSIGNED_8	1	<input checked="" type="checkbox"/>		
<a href="#">C13864</a>	Active station address	10711	29D7	E	1	UNSIGNED_8	1	<input checked="" type="checkbox"/>		
<a href="#">C13865</a>	Display: Most recent PRM data	10710	29D6	E	1	OCTET_STRING		<input checked="" type="checkbox"/>		
<a href="#">C13866</a>	Display: Most recent CFG data	10709	29D5	E	1	OCTET_STRING		<input checked="" type="checkbox"/>		
<a href="#">C13867</a>	Display: Most recent diagnostic data	10708	29D4	E	1	OCTET_STRING		<input checked="" type="checkbox"/>		
<a href="#">C13880</a>	Reaction on communication failure	10695	29C7	A	1	UNSIGNED_8	1	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
<a href="#">C13881</a>	Monitoring time: Data exchange	10694	29C6	E	1	UNSIGNED_16	1	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
<a href="#">C13882</a>	Monitoring time: Watchdog	10693	29C5	A	2	UNSIGNED_32	1	<input checked="" type="checkbox"/>		
<a href="#">C13885</a>	Delete process data	10690	29C2	E	1	UNSIGNED_8	1	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
<a href="#">C13886</a>	Set ext. diagnostic bit in case of	10689	29C1	E	1	BITFIELD_8		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
<a href="#">C13887</a>	Suppress signalling diag. mess. upon	10688	29C0	E	1	BITFIELD_8		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
<a href="#">C13899</a>	Station address	10676	29B4	E	1	UNSIGNED_8	1	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
<a href="#">C13900</a>	Firmware product type	10675	29B3	E	1	VISIBLE_STRING		<input checked="" type="checkbox"/>		
<a href="#">C13901</a>	Firmware compilation date	10674	29B2	E	1	VISIBLE_STRING		<input checked="" type="checkbox"/>		
<a href="#">C13902</a>	Firmware version	10673	29B1	E	1	VISIBLE_STRING		<input checked="" type="checkbox"/>		
<a href="#">C13920</a>	Display: DIP switch setting	10655	299F	E	1	UNSIGNED_8	1	<input checked="" type="checkbox"/>		
<a href="#">C13950</a>	Module internal communication status	10625	2981	E	1	UNSIGNED_8	1	<input checked="" type="checkbox"/>		

**13.4 Implemented PROFIdrive objects (DP-V1)**

I-918

Index   Name: <b>0x918   Display of station address</b>	Data type: U16
Display of the set station address (see also <a href="#">C13864</a> )	
<b>Display area (min. value   unit   max. value)</b>	
1	126
<input checked="" type="checkbox"/> Read access	<input type="checkbox"/> Write access

I-963

Index   Name: <b>0x963   Baud rate</b>	Data type: U16
Display of the PROFIBUS baud rate (see also <a href="#">C13863</a> )	
<b>Selection list (read only)</b>	
0	9.6 kbps
1	19.2 kbps
2	93.75 kbps
3	187.5 kbps
4	500 kbps
6	1.5 Mbps
7	3 Mbps
8	6 Mbps
9	12 Mbps
<input checked="" type="checkbox"/> Read access	<input type="checkbox"/> Write access

I-964

Index   Name: <b>0x964   Device identification</b>	Data type: U16	
Display of identification data		
Subindex	Display	Info
0x964/0	262	Manufacturer: Lenze
0x964/1	8400	Device type
0x964/2	xxyy	Software version, e.g. 0100 (V 01.00)
0x964/3	yyyy	Firmware date (year), e.g. 2007
0x964/4	ddmm	Firmware date (day/month), e.g. 0506 (5th June)
<input checked="" type="checkbox"/> Read access	<input type="checkbox"/> Write access	

# Communication manual 8400 motec PROFIBUS

Parameter reference

Implemented PROFIdrive objects (DP-V1)

I-974

Index   Name: <b>0x974   Maximum time per DPV1 parameter access</b>		Data type: U16
Display of access statistics		
Subindex	Display	Info
0x974/0	240 bytes	Maximum block length
0x974/1	40	Maximum number of parameter accesses
0x974/2	0	Maximum time per access

Read access  Write access

## 14

**DIP switch positions for setting the station address**

The station address results from the sum of the binary valencies of the switches 1 ... 64.

The following table shows the switch positions for the valid address range 0 ... 126.

► [Setting the station address](#) (□ 31)

Station address	DIP switch						
	64	32	16	8	4	2	1
0	OFF	OFF	OFF	OFF	OFF	OFF	OFF
1	OFF	OFF	OFF	OFF	OFF	OFF	ON
2	OFF	OFF	OFF	OFF	OFF	ON	OFF
3	OFF	OFF	OFF	OFF	OFF	ON	ON
4	OFF	OFF	OFF	OFF	ON	OFF	OFF
5	OFF	OFF	OFF	OFF	ON	OFF	ON
6	OFF	OFF	OFF	OFF	ON	ON	OFF
7	OFF	OFF	OFF	OFF	ON	ON	ON
8	OFF	OFF	OFF	ON	OFF	OFF	OFF
9	OFF	OFF	OFF	ON	OFF	OFF	ON
10	OFF	OFF	OFF	ON	OFF	ON	OFF
11	OFF	OFF	OFF	ON	OFF	ON	ON
12	OFF	OFF	OFF	ON	ON	OFF	OFF
13	OFF	OFF	OFF	ON	ON	OFF	ON
14	OFF	OFF	OFF	ON	ON	ON	OFF
15	OFF	OFF	OFF	ON	ON	ON	ON
16	OFF	OFF	ON	OFF	OFF	OFF	OFF
17	OFF	OFF	ON	OFF	OFF	OFF	ON
18	OFF	OFF	ON	OFF	OFF	ON	OFF
19	OFF	OFF	ON	OFF	OFF	ON	ON
20	OFF	OFF	ON	OFF	ON	OFF	OFF
21	OFF	OFF	ON	OFF	ON	OFF	ON
22	OFF	OFF	ON	OFF	ON	ON	OFF
23	OFF	OFF	ON	OFF	ON	ON	ON
24	OFF	OFF	ON	ON	OFF	OFF	OFF
25	OFF	OFF	ON	ON	OFF	OFF	ON
26	OFF	OFF	ON	ON	OFF	ON	OFF
27	OFF	OFF	ON	ON	OFF	ON	ON
28	OFF	OFF	ON	ON	ON	OFF	OFF
29	OFF	OFF	ON	ON	ON	OFF	ON
30	OFF	OFF	ON	ON	ON	ON	OFF
31	OFF	OFF	ON	ON	ON	ON	ON
32	OFF	ON	OFF	OFF	OFF	OFF	OFF
33	OFF	ON	OFF	OFF	OFF	OFF	ON
34	OFF	ON	OFF	OFF	OFF	ON	OFF
35	OFF	ON	OFF	OFF	OFF	ON	ON
36	OFF	ON	OFF	OFF	ON	OFF	OFF
37	OFF	ON	OFF	OFF	ON	OFF	ON

# Communication manual 8400 motec PROFIBUS

DIP switch positions for setting the station address

Station address	DIP switch						
	64	32	16	8	4	2	1
38	OFF	ON	OFF	OFF	ON	ON	OFF
39	OFF	ON	OFF	OFF	ON	ON	ON
40	OFF	ON	OFF	ON	OFF	OFF	OFF
41	OFF	ON	OFF	ON	OFF	OFF	ON
42	OFF	ON	OFF	ON	OFF	ON	OFF
43	OFF	ON	OFF	ON	OFF	ON	ON
44	OFF	ON	OFF	ON	ON	OFF	OFF
45	OFF	ON	OFF	ON	ON	OFF	ON
46	OFF	ON	OFF	ON	ON	ON	OFF
47	OFF	ON	OFF	ON	ON	ON	ON
48	OFF	ON	ON	OFF	OFF	OFF	OFF
49	OFF	ON	ON	OFF	OFF	OFF	ON
50	OFF	ON	ON	OFF	OFF	ON	OFF
51	OFF	ON	ON	OFF	OFF	ON	ON
52	OFF	ON	ON	OFF	ON	OFF	OFF
53	OFF	ON	ON	OFF	ON	OFF	ON
54	OFF	ON	ON	OFF	ON	ON	OFF
55	OFF	ON	ON	OFF	ON	ON	ON
56	OFF	ON	ON	ON	OFF	OFF	OFF
57	OFF	ON	ON	ON	OFF	OFF	ON
58	OFF	ON	ON	ON	OFF	ON	OFF
59	OFF	ON	ON	ON	OFF	ON	ON
60	OFF	ON	ON	ON	ON	OFF	OFF
61	OFF	ON	ON	ON	ON	OFF	ON
62	OFF	ON	ON	ON	ON	ON	OFF
63	OFF	ON	ON	ON	ON	ON	ON
64	ON	OFF	OFF	OFF	OFF	OFF	OFF
65	ON	OFF	OFF	OFF	OFF	OFF	ON
66	ON	OFF	OFF	OFF	OFF	ON	OFF
67	ON	OFF	OFF	OFF	OFF	ON	ON
68	ON	OFF	OFF	OFF	ON	OFF	OFF
69	ON	OFF	OFF	OFF	ON	OFF	ON
70	ON	OFF	OFF	OFF	ON	ON	OFF
71	ON	OFF	OFF	OFF	ON	ON	ON
72	ON	OFF	OFF	ON	OFF	OFF	OFF
73	ON	OFF	OFF	ON	OFF	OFF	ON
74	ON	OFF	OFF	ON	OFF	ON	OFF
75	ON	OFF	OFF	ON	OFF	ON	ON
76	ON	OFF	OFF	ON	ON	OFF	OFF
77	ON	OFF	OFF	ON	ON	OFF	ON
78	ON	OFF	OFF	ON	ON	ON	OFF
79	ON	OFF	OFF	ON	ON	ON	ON
80	ON	OFF	ON	OFF	OFF	OFF	OFF

# Communication manual 8400 motec PROFIBUS

DIP switch positions for setting the station address

Station address	DIP switch						
	64	32	16	8	4	2	1
81	ON	OFF	ON	OFF	OFF	OFF	ON
82	ON	OFF	ON	OFF	OFF	ON	OFF
83	ON	OFF	ON	OFF	OFF	ON	ON
84	ON	OFF	ON	OFF	ON	OFF	OFF
85	ON	OFF	ON	OFF	ON	OFF	ON
86	ON	OFF	ON	OFF	ON	ON	OFF
87	ON	OFF	ON	OFF	ON	ON	ON
88	ON	OFF	ON	ON	OFF	OFF	OFF
89	ON	OFF	ON	ON	OFF	OFF	ON
90	ON	OFF	ON	ON	OFF	ON	OFF
91	ON	OFF	ON	ON	OFF	ON	ON
92	ON	OFF	ON	ON	ON	OFF	OFF
93	ON	OFF	ON	ON	ON	OFF	ON
94	ON	OFF	ON	ON	ON	ON	OFF
95	ON	OFF	ON	ON	ON	ON	ON
96	ON	ON	OFF	OFF	OFF	OFF	OFF
97	ON	ON	OFF	OFF	OFF	OFF	ON
98	ON	ON	OFF	OFF	OFF	ON	OFF
99	ON	ON	OFF	OFF	OFF	ON	ON
100	ON	ON	OFF	OFF	ON	OFF	OFF
101	ON	ON	OFF	OFF	ON	OFF	ON
102	ON	ON	OFF	OFF	ON	ON	OFF
103	ON	ON	OFF	OFF	ON	ON	ON
104	ON	ON	OFF	ON	OFF	OFF	OFF
105	ON	ON	OFF	ON	OFF	OFF	ON
106	ON	ON	OFF	ON	OFF	ON	OFF
107	ON	ON	OFF	ON	OFF	ON	ON
108	ON	ON	OFF	ON	ON	OFF	OFF
109	ON	ON	OFF	ON	ON	OFF	ON
110	ON	ON	OFF	ON	ON	ON	OFF
111	ON	ON	OFF	ON	ON	ON	ON
112	ON	ON	ON	ON	OFF	OFF	OFF
113	ON	ON	ON	OFF	OFF	OFF	ON
114	ON	ON	ON	ON	OFF	OFF	ON
115	ON	ON	ON	ON	OFF	ON	ON
116	ON	ON	ON	ON	OFF	ON	OFF
117	ON	ON	ON	ON	OFF	ON	OFF
118	ON	ON	ON	ON	OFF	ON	ON
119	ON	ON	ON	ON	OFF	ON	ON
120	ON	ON	ON	ON	ON	OFF	OFF
121	ON	ON	ON	ON	ON	OFF	ON
122	ON	ON	ON	ON	ON	OFF	ON
123	ON	ON	ON	ON	ON	OFF	ON

# Communication manual 8400 motec PROFIBUS

DIP switch positions for setting the station address

Station address	DIP switch						
	64	32	16	8	4	2	1
124	ON	ON	ON	ON	ON	OFF	OFF
125	ON	ON	ON	ON	ON	OFF	ON
126	ON	ON	ON	ON	ON	ON	OFF

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W CE

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